# FOUR SEASON TOOLS

PROFESSIONAL PRODUCTS & SERVICES

FOR COMMERCIAL FARMERS



#### The Fourth Season with Four Season Tools

Over the last decade, the team at Four Season Tools has been on the forefront of innovation and implementation of systems and solutions for year-round organic vegetable production. Our farmers and engineers have identified the gaps between the existing products and efficient systems needed for small-scale food production.

With the launch of this catalog, we are able to offer established scale-appropriate products alongside a whole new line of industry leading and ground breaking season extension technologies.

Greg Garbos
Founder & President





39 Movable Buildings For Livestock 15 41 Radiant Benchtop Heating 17 42 Additional Tunnels **Books & DVDs** What Is Season Extension? 19 Project Profile: Turner Farm 43 **Anchoring & Movable Tunnel Parts** 21 Our System 45 **Endwalls & Doors** 23 Low Tunnels / DIY Tunnels 47 Project Profile: True Leaf Gardens 25 Seed Starting Equipment 49 **Bracing Kits** 27 **Cultivation & Harvest Tools** 51 **Trellising Kits** 28 **Travs & Bins** 53 54 Shelving & Benches 29 Post-Harvest Tools 55 Overhead Trolley Systems 30 Resources Thank You 57 Project Profile: Brooklyn Grange 31 Plastic & Air Inflation 33 59 Online Ordering **Order Forms** Polycarbonate & Shade Cloth 34 61 **FEATURED IN** Iowa Public The New York Times Television WHO WE ARE **HOW TO ORDER FROM FST** Online

Page #

3

5

11

13

Sidewall Ventilation

Ridge & Roof Vents

**Vent Automation** 

Irrigation

Visit www.smallfarmtools.com to see our complete offering of products and services. Purchase is available through our online store.

Section

What We Offer

**High Tunnel Upgrades** 

Project Profile: City Bitty Farm

**High Tunnels** 

Mail & Fax Use the included order form to denote which products

and quantities you would like to purchase. Fax orders to (888) 704-0037

Mail orders to: **Four Season Tools** 9615 Grandview Road Kansas City, MO 64137

#### **Telephone**

For support through the ordering process, FST can be reached at (816) 444-7330.

We are a product development and manufacturing company run by farmers that year-round commercial serves market farmers. We focus on scaleappropriate, systems-based technologies. We build our systems to order and focus on developing products suited for the individual. We utilize vendors around the country to provide our complete offering. At this time, we do not have a retail location, but we invite you to view and purchase items at our website or using the included order form.

TABLE OF CONTENTS

35

37

38



#### **TURN-KEY SOLUTIONS**

- Design-Build Services
- Standardized and Systemized Technology for Year-Round Vegetable Production
- Pre-engineered High Tunnel Structures and Systems Optimized for Small-Scale Production
- Packaged Season Extension Solutions



#### **MOVABLE HIGH TUNNELS**

- Industry-Leading Designs
- Patented V-Track System
- Pipe Skid Movable System
- Pipe Track Movable System
- Modular High Tunnels
- Removable Endwalls for Perennial Production



#### **FIXED HIGH TUNNELS**

- · Propagation Houses
- In-ground Production
- Equipment Storage
- · Washing & Packing Stations
- Seasonal Flexibility
- Custom Structures Optimized Around Your Operation



#### STRUCTURES FOR LIVESTOCK

- Movable Hoop Coops
- Movable Chickshaws
- Predator-Proof Structures for Poultry, Cattle, Goats, and Sheep
- Movable Structures that Integrate into Existing Pasture-Based Models

#### **HIGH TUNNEL OPTIONS & UPGRADES**

- Automated Ventilation Options
- Integrated Shelving and Free-Standing Benches
- Radiant Heating Systems
- Movable System Conversion Kits
- Prefabricated Endwalls and Full Metal Construction



#### HIGH TUNNEL COMPONENTS & HARDWARE

- Hardware Kits for High Tunnel Construction & Repair
- High Tunnel Pipe, Connectors, and Brackets
- High Tunnel Braces and Bracing Kits
- Trellis and Overhead Irrigation Kits



#### **HORTICULTURAL SUPPLIES**

- Full-Service Horticultural Supplier
- Products and Materials for Market Farmers
- Products Available from Distributors Around the Country
- Knowledgeable Sales and Product Support



#### **EDUCATIONAL WORKSHOPS & EVENTS**

- · Workshops on Year-Round Vegetable Production
- Field Days and Farm Tours
- Conference Presentations and Lectures
- Farm Dinners and Special Events





30ftW x 48ftL V-Track High Tunnel with Wide Open Endwalls and 30ftW x 48ftL Fixed High Tunnel with Metal Endwall with Double Hinged Doors

#### **ABOUT FST HIGH TUNNELS**

Four Season Tools' 238 series high tunnels feature 13-14ga 2-3/8in galvanized steel construction. The category is broken down into three series based on the features shared by kits within the series. Kits are distinguished within the series primarily by their moving system.

#### **FST Moving Options**

The main difference between FST movable high tunnels and our competitors' models is the design process. Our movable systems were not viewed as an afterthought. Our tunnels were designed around our movable systems. This means more significant bracing kits, stronger frames, and more substantial anchoring system.

 V-Track Moving System – Our premier moving system features our patented integrated anchoring system, providing the most robust anchoring and moving system available. In addition to its incredible strength, the V-Track

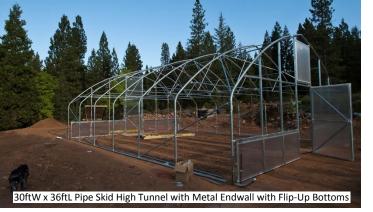
- moving system is our easiest to move, requiring only human power in most cases.
- Pipe Skid Moving System This FST original design features 2-3/8in pipe skids that allow the tunnel to be dragged like a sled. This flexible and durable moving system requires more horsepower to move, but allows more position options and even lateral movement with the optional upgrade.
- Pipe Track Moving System This simple system relies on a pipe and a series of rollers to allow for easy movement using human power. Earth anchoring provides adequate support to the structure when not moving.
- Fixed Tunnels Not to be overlooked, the FST fixed high tunnel option provides excellent space for in-ground growing or transplant production. With the same frame components, FST fixed high tunnels are the strongest high tunnel frames on the market.

#### **How the Process Works**

Four Season Tools is a high tunnel manufacturer and distributor of horticultural products. Every kit is built to order, meaning clients must anticipate a 3-6 week lead time for any tunnel or fabricated kit purchase. Alongside the offering in this catalog, we provide comprehensive quoting services to ensure that you receive the tunnel and systems best suited to your needs.

This also means that many of our offerings are restricted by our distribution practices. We are not a retail operation and will not be able to distribute many things in small quantities.





#### Optional Upgrades – Pages 11-12

- Structural Upgrades Additional Hoops, Bracing, & Purlins
- Double-Layer Air Inflation or Shade Cloth
- Irrigation Upgrades Overhead & Drip Kits
- Sidewall Ventilation Upgrade to Drop Down or Add Gutters
- Ridge Ventilation Add Roof Ventilation System
- Ventilation Automation Temperature Controlled Motor
- Many More Options Found in Corresponding Catalog Section including – Endwalls & Doors, Trellising, Shelving & Benches



#### **SPECIFICATIONS**

- Widths: Available in 16, 22, and 30ft
- Hoop Spacing: 6ft Center-to-Center
- Sidewall Height: Tall Sidewalls for 8ft Trellis Height
- Sidewall Ventilation: Manual Metal Roll-Up
- Hoop Material: 2-3/8in OD Galvanized Steel (13ga sidewalls 14ga Roof)
- Bracing Kit: 1.315in OD 14ga Galvanized Steel Corner Bracing (Fixed & Movable), Cable X & Ridge Bracing (Movable)
- Truss Kit: W-Truss
- Movable Anchoring: 1/8in Galvanized Cable Anchoring and Exterior Earth Anchors
- Endwall Material: 2in (1.5in for 16ftW) OD Prefabricated Galvanized Steel. Fixed tunnels come with single hinged door endwalls (N-641-67). Movable tunnels come with single hinged door Flip-Up bottom endwalls (N-671-67).
- Sidewall Material: Aluminum Hip Boards and Galvanized Steel Base Boards
- Roof Geometry: Gable (16ftW) and Gothic (22 & 30ftW)
- Covering: 6mil Greenhouse Film
- Endwall Covering: 8mm Twin-Wall Polycarbonate

#### 238M SERIES – HIGH TUNNEL PACKAGES WITH METAL ENDWALLS & SIDEWALLS

DESCRIPTION		SIZE OF STRUCTURE (ft)				
DESCRIPTION	16 x 24	22 x 48	30 x 48	30 x 72	30 x 96	
Fixed High Tunnel	K-116-16x24F	K-117-22x48F	K-113-30x48F	K-114-30x72F	K-115-30x96F	
Movable High Tunnel on Pipe Skids	K-216-16x24PS	K-217-22x48PS	K-213-30x48PS	K-214-30x72PS	K-215-30x96PS	
Movable High Tunnel on V-Track w/ 2-Positions	K-316-16x24VT2	K-317-22x48VT2	K-313-30x48VT2	K-314-30x72VT2	K-315-30x96VT2	
Movable High Tunnel on V-Track w/ 3-Positions	K-416-16x24VT3	K-417-22x48VT3	K-413-30x48VT3	K-414-30x72VT3	K-415-30x96VT3	
Movable High Tunnel on Pipe Track w/ 2-Positions	K-516-16x24PT2	K-517-22x48PT2	K-513-30x48PT2	K-514-30x72PT2	K-515-30x96PT2	
Movable High Tunnel on Pipe Track w/ 3-Positions	K-616-16x24PT3	K-617-22x48PT3	K-613-30x48PT3	K-614-30x72PT3	K-615-30x96PT3	



#### HIGH TUNNEL OPTIONS FROM FST

We believe it is important to get a tunnel that will function in a way that matches the needs of your farm. That is why we have created such a wide offering of features available on FST high tunnels.

#### Size Options

With several width and length options, the covered space inside your tunnel can take many different forms. The size of your high tunnel will be defined by your budget, management potential, and farm layout.

#### **Movable Options**

With our multiple moving systems, you can achieve a new level of flexibility on your farm. The intended use of the high tunnel on your farm will dictate what type of moving system, if any, is best.



☑ Visit <a href="www.smallfarmtools.com/pages/contact-us">www.smallfarmtools.com/pages/contact-us</a> to request a quote for a tunnel specific to your needs.

#### Material Options

FST structures can feature wood or metal endwall and sidewall construction. The benefit of metal is that it does not need to be replaced over time. Wood is often available locally and can be a more affordable option initially for many individuals. As with anything, there are advantages to each option, and it is important to consider how the different materials will work for you.

#### **Ventilation Options**

With several sidewall, endwall, and peak ventilation options, FST tunnels can function in any climate. It is important to be aware of the climatic qualities of your farm in order to ensure your tunnel features the appropriate ventilation options. This will prevent damage to crops from overheating and excessive cooling.

#### **Customize Your FST High Tunnels**

- Additional Bracing & Anchoring
- Double-Layer Air Inflation Kit Maximize insulation with an additional layer of plastic. Ideal for heated tunnels.
- Automated Sidewall and Peak Ventilation Worry-free ventilation management.
- Roof Ventilation Plug-in roof vents or ridge vents maximize ventilation directly from the peak, releasing the hottest air quickly and efficiently.
- Multiple Endwall Designs Several endwall designs featuring multiple entrance and ventilation options.
- Integrated Shelves and Benches For fixed tunnels used for transplant production.
- Off-the-Grid Upgrade Automate your systems using solar or wind power.



#### Optional Upgrades - Pages 11-12

- Structural Upgrades Additional Hoops, Bracing, & Purlins
- Double-Layer Air Inflation or Shade Cloth
- Irrigation Upgrades Overhead & Drip Kits
- Sidewall Ventilation Upgrade to Drop Down or Add Gutters
- Ridge Ventilation Add Roof Ventilation System
- Ventilation Automation Temperature Controlled Motor
- Many More Options Found in Corresponding Catalog Section including – Endwalls & Doors, Trellising, Shelving & Benches



#### **SPECIFICATIONS**

- Widths: Available in 16, 22, and 30ft
- Hoop Spacing: 6ft Center-to-Center
- Sidewall Height: 5ft Sidewalls (Fixed), Tall Sidewalls for 8ft Trellis Height (Movable)
- Sidewall Ventilation: Manual Wooden Roll-Up
- Hoop Material: 2-3/8in OD Galvanized Steel (13ga sidewalls 14ga Roof)
- Bracing Kit: 1.315in OD 14ga Galvanized Steel Corner Bracing (Fixed & Movable), Cable X & Ridge Bracing (Movable)
- Truss Kit: V-Truss (Fixed) or W-Truss (Movable)
- Movable Anchoring: 1/8in Galvanized Cable Anchoring and Exterior Earth Anchors
- Endwall Material: Lumber (not included)
- Sidewall Material: Lumber (not included)
- Roof Geometry: Gable (16ftW) and Gothic (22 & 30ftW)
- Covering: 6mil Greenhouse Film
- Endwall Covering: 6mil Greenhouse Film

#### 238W SERIES -HIGH TUNNEL PACKAGES WITH WOODEN ENDWALLS & SIDEWALLS

DESCRIPTION	SIZE OF STRUCTURE (ft)				
DESCRIPTION	16 x 24	22 x 48	30 x 48	30 x 72	30 x 96
Fixed High Tunnel	K-101-16x24F	K-102-22x48F	K-103-30x48F	K-107-30x72F	K-108-30x96F
Movable High Tunnel on Pipe Skids	K-203-16x24PS	K-204-22x48PS	K-205-30x48PS	K-206-30x72PS	K-207-30x96PS
Movable High Tunnel on V-Track w/ 2-Positions	K-303-16x24VT2	K-304-22x48VT2	K-305-30x48VT2	K-306-30x72VT2	K-307-30x96VT2
Movable High Tunnel on V-Track w/ 3-Positions	K-403-16x24VT3	K-404-22x48VT3	K-405-30x48VT3	K-406-30x72VT3	K-407-30x96VT3
Movable High Tunnel on Pipe Track w/ 2-Positions	K-506-16x24PT2	K-507-22x48PT2	K-508-30x48PT2	K-509-30x72PT2	K-510-30x96PT2
Movable High Tunnel on Pipe Track w/ 3-Positions	K-606-16x24PT3	K-607-22x48PT3	K-608-30x48PT3	K-609-30x72PT3	K-610-30x96PT3



#### WHAT YOU GET FROM FST

When you purchase a high tunnel from Four Season Tools, you are not just buying a structure. We pride ourselves on our extensive offerings and top-notch customer service.

#### **High Tunnel Kit**

The purchase of a high tunnel kit from FST includes the high tunnel frame, all necessary hardware, specified ventilation systems, anchoring and bracing kits, covering materials, and any optional upgrades.

#### **Documentation**

With your high tunnel, you will receive paper and electronic installation documentation, including installation

instructions, CAD drawings, and access to our online archive of installation videos.

#### Add-ons

We work with a variety of suppliers and can arrange the shipment of equipment and supplies with your high tunnel.

#### Support

We are here to support you during every step of the process. We will assist you in determining the right structure, completing the purchase, and through the installation of your high tunnel. We look forward to growing with you, and are excited to provide you with horticultural supplies and other professional services long after your tunnel is erected.

#### Who You are Buying From

We are not just high tunnel manufacturers. We are farmers, engineers, builders, chefs, and teachers. We have diverse backgrounds but share a specific passion in small-scale agriculture. We are dedicated to making your farm as productive and profitable as possible and believe it is our duty to serve those working to improve our food system.







#### Optional Upgrades - Pages 11-12

Pipe Track w/ 3-Positions

- Structural Upgrades Additional Hoops, Bracing, & Purlins
- Double-Layer Air Inflation or Shade Cloth
- Irrigation Upgrades Overhead & Drip Kits
- Sidewall Ventilation Upgrade to Drop Down or Add Gutters
- Ridge Ventilation Add Roof Ventilation System
- Ventilation Automation Temperature Controlled Motor
- Many More Options Found in Corresponding Catalog Section including – Endwalls & Doors, Trellising, Shelving & Benches



#### **SPECIFICATIONS**

- Widths: Available in 16, 22, & 30ft
- Hoop Spacing: 6ft Center-to-Center
- Sidewall Height: 5ft
- Sidewall Ventilation: Manual Wooden Roll-Up
- Hoop Material: 2-3/8in OD Galvanized Steel (13ga sidewalls 14ga Roof)
- Bracing Kit: 1.315in OD 14ga Galvanized Steel Corner Bracing
- Truss Kit: No Truss, Single-Piece Collar Tie, or V-Truss
- Movable Anchoring: 1/8in Galvanized Cable Anchoring and Exterior Earth Anchors
- Endwall Material: Lumber (not included)
- Sidewall Material: Lumber (not included)
- Roof Geometry: Gable (16ftW) and Gothic (22 & 30ftW)
- Covering: 6mil Greenhouse Film

SIZE OF STRUCTURE (ft)

• Endwall Covering: 6mil Greenhouse Film

#### 238B SERIES –BASIC HIGH TUNNEL PACKAGES

DESCRIPTION	SIZE OF STRUCTURE (IL)				
DESCRIPTION	16 x 24	22 x 48	30 x 48	30 x 72	30 x 96
Fixed High Tunnel	K-104-16x24F	K-105-22x48F	K-110-30x48F	K-111-30x72F	K-112-30x96F
Movable High Tunnel on Pipe Skids	K-201-16x24PS	K-202-22x48PS	K-210-30x48PS	K-211-30x72PS	K-212-30x96PS
Movable High Tunnel on V-Track w/ 2-Positions	K-301-16x24VT2	K-302-22x48VT2	K-310-30x48VT2	K-311-30x72VT2	K-312-30x96VT2
Movable High Tunnel on V-Track w/ 3-Positions	K-401-16x24VT3	K-402-22x48VT3	K-410-30x48VT3	K-411-30x72VT3	K-412-30x96VT3
Movable High Tunnel on Pipe Track w/ 2-Positions	K-504-16x24PT2	K-505-22x48PT2	K-501-30x48PT2	K-502-30x72PT2	K-503-30x96PT2
Movable High Tunnel on	K-604-16x24PT3	K-605-22x48PT3	K-601-30x48PT3	K-602-30x72PT3	K-603-30x96PT3

#### STRUCTURAL UPGRADES FOR HIGH TUNNELS KITS (238B, 238W, & 238M SERIES)

DESCRIPTION	LENGTH OF STRUCTURE			
	24ft Long	48ft Long	72ft Long	96ft Long
Upgrade from 6ft Hoop Spacing to 4ft Spacing – Fixed Kits	U-101-41	U-102-41	U-103-41	U-104-41
Upgrade from 6ft Hoop Spacing to 4ft Spacing – Movable Kits	U-106-41	U-107-41	U-108-41	U-109-41
Shoulder Brace Upgrade (Interior Hoops) – 6ft Hoop Spacing	U-111-41	U-112-41	U-113-41	U-114-41
Shoulder Brace Upgrade (Interior Hoops) – 4ft Hoop Spacing	U-116-41	U-117-41	U-118-41	U-119-41
Additional Purlins (Purlins, Purlin Ends, & Hardware)	U-121-41	U-122-41	U-123-41	U-124-41
Set of 4 Endwall Braces (2 per Endwall)	U-131-41			

#### AIR INFLATION & SHADE CLOTH UPGRADES FOR HIGH TUNNEL KITS (238B, 238W, & 238M)

**SIZE OF STRUCTURE (ft)** 

DESCRIPTION					
DESCRIPTION	16 x 24	22 x 48	30 x 48	30 x 72	30 x 96
Air Inflation Upgrade	U-201-78	U-203-78	U-205-78	U-207-78	U-209-78
Shade Cloth – 30%	U-211-72	U-213-72	U-215-72	U-217-72	U-219-72
Shade Cloth – 50%	U-221-72	U-223-72	U-225-72	U-227-72	U-229-72
Shade Cloth – 70%	U-231-72	U-233-72	U-235-72	U-237-72	U-239-72

IRRIGATION UPGRADES FOR HIGH TUNNELS KITS (238B, 238W, & 238M SERIES)				
DESCRIPTION	LENGTH OF STRUCTURE			
	24ft Long 48ft Long 72ft Long			96ft Long
Manual Overhead Irrigation Kit: 1-Zone	I-741-76	I-741-76	I-741-76	N/A
Automated Overhead Irrigation Kit: 1-Zone	I-742-76	I-742-76	I-742-76	N/A
Manual Overhead Irrigation Kit: 2-7ones	1 742 76	1 742 76	1 742 76	1 745 76

Manual Overhead Irrigation Kit: 2-Zones I-742-76 I-742-76 I-742-76 N/A

Manual Overhead Irrigation Kit: 2-Zones I-743-76 I-743-76 I-743-76 I-744-76

Drip Irrigation Kit: For Kits Up 1,600ft² (2 Lines / 30in Bed)

I-501-76

Drip Irrigation Kit: For Kits Up 1,600-3,000ft² (2 Lines / 30in Bed)

N/A

I-502-76

#### SIDEWALL VENTILATION UPGRADES FOR HIGH TUNNELS KITS (238B & 238W SERIES)

DESCRIPTION	LENGTH OF STRUCTURE			
	24ft Long	48ft Long	72ft Long	96ft Long
Upgrade Wooden Roll-up to Metal Roll-up Sidewalls	U-401-74	U-402-74	U-403-74	U-404-74
Upgrade Wooden Roll-up to Metal Roll-up Sidewalls with Gutters	U-411-74	U-412-74	U-413-74	U-414-74
Change Wooden Roll-up to Wooden Drop-Down Sidewalls	U-421-74	U-422-74	U-423-74	U-424-74
Change Wooden Roll-up to Metal Drop-Down Sidewalls	U-431-74	U-432-74	U-433-74	U-434-74
Change Wooden Roll-up to Metal Drop-Down Sidewalls with Gutters	U-441-74	U-442-74	U-443-74	U-444-74

#### SIDEWALL VENTILATION UPGRADES FOR HIGH TUNNELS KITS (238M SERIES)

DESCRIPTION	LENGTH OF STRUCTURE				
	24ft Long	48ft Long	72ft Long	96ft Long	
Upgrade Metal Roll-up to Metal Roll-up Sidewalls with Gutters	U-451-74	U-452-74	U-453-74	U-454-74	
Change Metal Roll-up to Metal Drop-Down Sidewalls	U-461-74	U-462-74	U-463-74	U-464-74	
Change Metal Roll-up to Metal Drop-Down Sidewalls with Gutters	U-471-74	U-472-74	U-473-74	U-474-74	

#### RIDGE VENTILATION UPGRADE FOR HIGH TUNNELS KITS (238B, 238W, & 238M SERIES)

DESCRIPTION	LENGTH OF STRUCTURE			
DESCRIPTION	24ft Long	48ft Long	72ft Long	96ft Long
Upgrade to Manual Ridge Vent	V-251-46	V-252-46	V-253-46	V-254-46

VENTILATION AUTOMATION UPGRADES (238B, 238W, 238M)		
DESCRIPTION		
Automated Endwall Peak Vents (2 Linear Actuators / 1 Thermostat)	V-133-46	
Upgrade to Automated Roll-up Sidewalls (2 Tube Motors / 1 Controller)	V-482-46	
Upgrade to Automated Drop-Down Sidewalls (2 Motors / 1 Controller)	V-492-46	
Upgrade to Automated Ridge Vent (1 Tube Motor / 1 Controller)	V-259-46	





Owned and operated by FST President and co-founder, Greg Garbos, and his wife, Jen, City Bitty Farm is a gem in the heart of Kansas City, Missouri. Sitting on a 2-acre lot in the city, City Bitty Farm provides local restaurants with high-quality, naturally grown specialty greens and vegetables. In his custom-built, 25ftW x 30ftL greenhouse, Greg and his family utilize every inch of space to make the most of the itty bitty space.

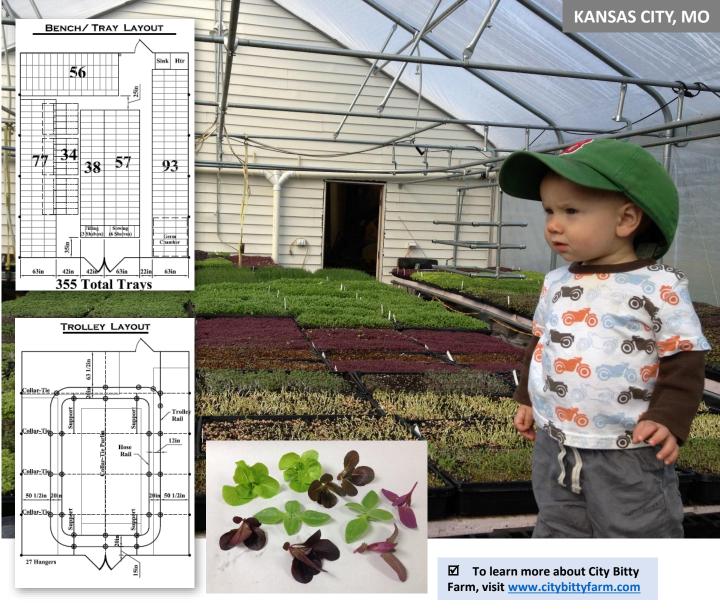
Microgreens, petite greens, and other specialty crops have allowed CBF to carve a niche in the urban agriculture scene in Kansas City. Greg's greens are now sought out by James Beard award-winning chefs and top-notch restaurateurs in and around Kansas City. In addition to this, CBF has proven to be a model for urban agricultural practices, influencing the development of regulations and language in the city's code. By hosting several high-caliber events and visits from individuals from all over the country, CBF has proven to be a valuable contributor to Kansas City and urban agriculture as a whole.

But what makes CBF most unique is the amount of production from the limited space. To achieve this, Greg has

developed and implemented numerous techniques and technologies that maximize efficiency and profit.

Inside the structure, vertical space is used for storage, germination, and growth. His free-standing benches are on tracks, allowing a flexible layout of benches and walkways. The sidewalls feature integrated shelves for bench top growing and workspace. Roll-out benches tucked beneath the shelves and free-standing benches provide a perfect environment for germination.





Flip-up benches provide flexible surfaces and allow ready access to areas beneath the benches.

Material handling is managed with ease with the overhead trolley system. A custom-built cart holds twelve seeded trays at a time, moving them around the perimeter of the structure and to switch tracks by utilizing manual switches. An interior track supports a hose trolley, keeping hoses organized off the ground for easy access and use.

A revolutionary heating system has been installed in the greenhouse and has drastically cut heating costs, even in the dead of winter. The modular radiant bench top heating system provides heat directly to the root zone through a series of insulated tubes. When it is particularly cold, a simple floating row cover traps the heat in the immediate area surrounding the plant. Supplemental heat is rarely needed, but when it is, the double-layer outside air-inflated plastic covering adds additional insulation, ensuring that the heat that enters the greenhouse is slow to leave.

Another significant input for any greenhouse is water. Greg has developed a rainwater capture system that takes runoff and transforms it into a valuable commodity. Galvanized steel gutters are affixed to the structure at hip board height. The PVC roof-washer kit discards the first flush of water and all the contaminants within before directing the clean water into a partially buried cistern inside the greenhouse. This water provides thermal mass to regulate the temperature of the tunnel environment, as well as a valuable store of water that can be used for a variety of purposes.

City Bitty Farm has served as a location to develop and test new technologies, resulting in a hyper-efficient operation that can now be replicated anywhere. All the systems and technologies used at City Bitty are available for use on your farm. For more information on any of these systems, see the related sections in this catalog and on our website, or contact FST to talk to someone directly.



#### **HOOP COOP SPECIFICATIONS**

- Hoop Spacing: 6ft Center-to-Center
- Sidewall Height: 5ft
- Sidewall Ventilation: Manual Metal Roll-Up
- Hoop Material: 2-3/8in OD Galvanized Steel (13ga –
- sidewalls 14ga Roof)
- Bracing Kit: 1.315in OD 14ga Galvanized Steel Corner Bracing
- \_.....
- Movable Anchoring: 1/8in Galvanized Cable Anchoring and Exterior Earth Anchors

- Truss Kit: Single-Piece Collar Tie
- Endwall Material: 1.5in (2in for 20ftW) OD Prefabricated Galvanized Steel
- Roof Geometry: Gable (16ftW) and Gothic (20ftW)
- Lateral Movement Option: Additional 2-3/8in cross-bracing allows structure to move laterally. Welded pegs provide substantial support during moving.
- Predator Protection & Animal Containment materials provided by client

#### **MOVABLE HOOP COOP KITS**

DESCRIPTION	SIZE OF STRUCTURES (ft)				
DESCRIPTION	16 x 24	16 x 36	20 x 48		
238W Hoop Coop Kit w/ Wood Endwalls	K-711-16x24HC	K-712-16x36HC	K-721-20x48HC		
238W Hoop Coop w/ Wood Endwalls & Lateral Movement	K-731-16x24HCL	K-732-16x36HCL	K-741-20x48HCL		
238M Hoop Coop Kit w/ Metal Endwalls	K-713-16x24HC	K-714-16x36HC	K-722-20x48HC		
238M Hoop Coop w/ Metal Endwalls & Lateral Movement	K-733-16x24HCL	K-734-16x36HCL	K-742-20x48HCL		



The **Chickshaw** is a movable coop for layers and broilers designed by Eliot Coleman that provides all the benefits of pasture and complete protection during the night. Unique design allows for the coop dome to be removed, providing a utility cart for a variety of purposes. Designed for use with electrified poultry netting to allow day ranging. Kit does not include hardware cloth or roof covering. Lumber and Laying Box not included.

#### **CHICKSHAW SPECIFICATIONS**

- Hoop Spacing: 3 or 4ft Center-to-Center
- Hoop Material: 1.315 OD Galvanized Steel, Pre-welded Peak Joints
- Wheel: 26in Rubber Wheel on 3/4in Axle
- · Removable Dome: For use as a utility cart
- Day Ranging System: Designed for use with electrified poultry netting.

#### **CHICKSHAWS**

DESCRIPTION	SIZE OF STRUCTURES (ft)			
DESCRIPTION	6 x 6	6 x 8		
Chickshaw Kit	K-750-6x6CH	K-751-6x8CH		





#### 34 & 35.5ft WIDE HIGH TUNNELS

DESCRIPTION	SIZE OF STRUCTURE (ft)		
	34 x 96	35.5 x 96	
Fixed High Tunnel – 238W Series	K-109-34x96F	K-118-35.5x96F	
Fixed High Tunnel – 238M Series	K-119-34x96F	K-120-35.5x96F	

#### 34ft WIDE SPECIFICATIONS

- · Hoop Spacing: 6ft Center-to-Center
- · Sidewall Height:
  - 238W Series 5ft Sidewalls
  - 238M Series Tall Sidewalls for 8ft Trellis Height
- Sidewall Ventilation: Manual Roll-Up
- Hoop Material: 2-3/8in OD Galvanized Steel (13ga sidewalls 14ga Roof)
- Bracing Kit: 1.315in OD 14ga Galvanized Steel Corner Bracing
- Truss Kit: W-Truss
- Endwall Material:
  - 238W Series Lumber (not included)
  - 238M Series 2in (1.5in for 16ftW) OD Prefabricated Galvanized Steel (design fees apply)
- Sidewall Material:
  - 238W Series Lumber (not included)
  - 238M Series : Aluminum Hip Boards and Galvanized Steel Base Boards
- · Roof Geometry: Gothic
- · Covering: 6mil Greenhouse Film
- Endwall Covering:
  - 238W Series 6mil Greenhouse Film
  - 238M Series 8 mm Twin-Wall Polycarbonate

#### 35.5ft WIDE SPECIFICATIONS

- Hoop Spacing: 6ft Center-to-Center
- Sidewall Height:
  - 238W Series 5ft Sidewalls
  - 238M Series Tall Sidewalls for 8ft Trellis Height
- Sidewall Ventilation: Manual Roll-Up
- Hoop Material: 2-3/8in OD 13ga Galvanized Steel
- Bracing Kit: 1.315in OD 14ga Galvanized Steel Corner Bracing, Shoulder Bracing, and Endwall Bracing
- Truss Kit: 6-Piece Truss for 35.5ft Wide
- Endwall Material:
  - 238W Series Lumber (not included)
  - 238M Series 2in (1.5in for 16ftW) OD Prefabricated Galvanized Steel
- · Sidewall Material:
  - 238W Series Lumber (not included)
  - 238M Series : Aluminum Hip Boards and Galvanized Steel Base Boards
- · Roof Geometry: Gothic
- · Covering: 6mil Greenhouse Film
- Endwall Covering:
  - 238W Series 6mil Greenhouse Film
  - 238M Series 8 mm Twin-Wall Polycarbonate

#### **Custom Built Structures**



Have a unique high tunnel need? Four Season Tools has the engineering expertise to handle your request. Custom projects require long lead times and design fees. Visit <a href="https://www.smallfarmtools.com/pages/contact-us">www.smallfarmtools.com/pages/contact-us</a> and let us create the building that is perfect for you.

#### **FST FARM PACKAGE**



PRODUCT CONCEPT: We are commonly asked: What if I need to start an entire farm from scratch? What of your products and services are available internationally. We came up with the idea of a turn-key farm design developed to provide all the systems and structures necessary to start a year-round vegetable farm. Delivered in a standard shipping container, this kit would include fixed and movable season extension structures, tools and systems to manage a vegetable operation, and the supplies necessary to convert the container itself into a washing & packing structure with integrated cold storage. With a single purchase, you could start a productive and efficient four season farm. Please contact FST for more information on this unique concept.

#### **BASIC HIGH TUNNEL FRAME**

DESCRIPTION	SIZE OF STRUCTURE (ft)			
DESCRIPTION	30 x 48	30 x 96		
High Tunnel Frame	K-902-30x48F	K-901-30x96F		

Pared down to just the basics, these contain all the steel and hardware for a high tunnel frame. These fixed structures feature 2-3/8in OD 13-14ga galvanized steel construction, three 1-3/8in 14ga OD roof purlins, and 1-3/8in 14ga OD corner bracing. Designed to be truly economical, these kits exclude lumber, lumber hardware, plastic and plastic attachment components. This entry into high tunnel growing allows flexibility and simplicity in one economical package.



#### **TURN-KEY GREENHOUSE KITS**







These greenhouse structures were purpose designed and engineered be the most efficient greenhouse structures available. With various options optimized for specialty greens production and 100% bench efficiency, these structures will not only provide you with an effective season extension structure, but they will also equip you with the most profitable layout possible. These kits include complete greenhouse structures, integrated shelving, free-standing benches, ventilation packages, and comprehensive hardware kit. Start a successful agricultural business with the most efficient and profitable season extension structures on the market. Contact FST for more information on our turn-key kits.

#### LOW RIDER MOVABLE TUNNELS

WIDTH	LENGTH OF STRUCTURES (ft)					
(ft)	48	72	96			
22ft	K-252-22x48LR	K-253-22x72LR	K-254-22x96LR			
30ft	K-255-30x48LR	K-256-30x72LR	K-257-30x96LR			



Designed specifically for winter greens production, these low-profile structures feature 2-3/8in galvanized steel construction, single-piece collar tie, movable pipe skid system, bracing and anchoring kits, and manual roll-up sidewall ventilation. By completely removing the sidewall hoops, we have created a lighter, affordable, but functional option for winter production.

#### **SEASON EXTENSION**

#### **DEFINITIONS**

High tunnels, hoop houses, cold frames, and greenhouses are all terms commonly used to describe season extension structures. In general terms, greenhouses are defined as more permanent structures, while high tunnels, hoop houses, and cold frames are viewed as more temporary in their anchoring and covering. The Natural Resource Conservation Service's EQUIP grant program has adopted the term high tunnel to define the terms of their program.

#### **HIGH TUNNELS & DOUBLE COVERING**

We have also decided to use the term high tunnel to define the primary structures we offer. This is due to the fact we aim to emphasize the importance of double coverings. By adding another layer of low tunnels underneath the high tunnel, the season extending properties of those materials can be maximized.

#### **DOUBLE LAYER PLASTIC**

In addition to layering with low tunnels, an additional layer of plastic can be added to the high tunnel structure. Air is blown between the layers to create an inflated pocket, which greatly increases the insulating properties of the covering. This is strongly recommended whenever a structure is heated in order to prevent the escape of the heated air. The challenge with this approach is the decreased light transmission due to multiple layers of plastic. It is important to balance the gained insulation with the decreased light transmission so that your setup supports your goals.





#### **FIXED VS. MOVABLE**

Many growers are realizing the benefits of movable season extension structures, and the confidence in these systems is well-founded. However, fixed high tunnels are not without their benefits and thought must be put into how a structure is going to be used by itself and within the whole farm system to best understand what type of structure works for you.

#### HIGH TUNNEL ANCHORING

With any structure, fixed or movable, proper anchoring is essential. This could be a flexible anchoring system like what is present on FST movable structures, or it could include concrete footers for fixed ground posts. Your environmental conditions will strongly determine how your tunnel must be anchored. However, one thing is always true – it is always better to over-anchor.

#### **COVERED VS. OUTDOOR SPACE**

When developing a farm plan that incorporates season extension structures, it is important to have the proper balance of covered and outdoor space and to allow the two systems to support each other. By understanding your market, your budget, and your personal goals, the amount of necessary covered space will quickly become apparent. Sometimes it is a simple equation – if you are producing your own transplants for field production, your transplant house must be large enough to accommodate the amount of starts you will need throughout the year. Additionally, your tunnels may be what supports you throughout the winter, and you must ensure you have enough covered space to serve the necessary markets throughout the winter season.

There are many other considerations when determining how season extension fits into your farm system. Visit <a href="https://www.smallfarmtools.com/pages/season-extension">www.smallfarmtools.com/pages/season-extension</a> to learn more about all our structures and the systems.





V-Track

For farmers and gardeners considering the use of greenhouses for the first time, as well as for those looking to expand current availability, it is important to understand the many advantages protected cultivation provides. Four Season Tools specializes in movable greenhouse technology because we feel it is a crucial component of maximizing the economic viability of diversified farms while also improving farm efficiency, increasing food security, and simply providing more delicious locally grown food year-round. The information below is meant to provide a better understanding of the many advantages of movable greenhouses.

- In soil building years, mobile greenhouses allow planting long-term, deep-rooting, leguminous green manure crops on the exposed sections.
- Avoid the increased pest pressure while also minimizing excess soil nutrients and soil borne disease issues that are often problems for stationary greenhouses.
- Plant cold hardy crops in the spring and fall/winter while still taking advantage of full season warm crop production.
- Movable greenhouses instantly control soil problems by exposing the soil to the purifying effects of sun, rain, wind, snow, and freezing temperatures.
- Eliminate the expense of cooling the greenhouse when planning for fall/winter harvestable crops. While summer crops are in the greenhouse growers can sow outdoors in the field where the greenhouse will move.
- Movable greenhouses provide the opportunity to diversify crop rotations while at the same time incorporating long-term green manures without sacrificing greenhouse cropping potential.
- Many of the crops are harvestable up to five weeks earlier and/or five weeks later than crops without greenhouse protection, thus extending the length of the marketable season by as much as 2 ½ months.

Pipe Track

#### **ANCHORING & MOVABLE TUNNEL PARTS**







#### **ANCHORING KITS**

FSI PAKI #	PART DESCRIPTION
M-580-52	<ul> <li>Interior Anchoring Kit, Connects to Two Hoops</li> <li>1 – Earth Auger</li> <li>2 – Adjustable Turn-Buckles</li> <li>2 – Forged Eye-Bolts</li> <li>1 – Set of Cables &amp; Cable Hardware</li> </ul>
M-581-52	<ul> <li>Exterior Anchoring Kit, Connects to One Hoop</li> <li>1 – Earth Auger</li> <li>1 – Adjustable Turn-Buckle</li> <li>1 – Forged Eye-Bolt</li> </ul>
M-582-52 (2-3/8in) M-583-52 (1-3/8in)	Ski Tip Anchoring Kit (per Ski Tip)  • 2 – Galvanized T-Posts  • 2 – Welded Rings  • 2 – Brace Bands w/ Hardware
M-584-52	Set of 4 Ground Post Anchors for 2-3/8in OD Hoops (Set of 4)

Four Season Tools recommends purchasing tunnels that are engineered to be movable structures. Although we cannot guarantee the compatibility with non-FST structures, we offer a variety of movable conversion kits and anchoring kits for movable structures. Movable conversion kits include anchoring hardware.

#### **Considerations:**

- It is the client's responsibility to follow all local building codes.
- It is always wise to over-anchor structures to avoid damage from environmental conditions.
- Additional bracing may be required for the structure to withstand the forces during moving.
- Prior to purchasing an anchoring or conversion kit, we recommend discussing your options with a FST team member.

☑ For more information on the movable systems, visit www.smallfarmtools.com/pages/high-tunnels

#### **PARTS**

M-585-52

1.315in OD Ground Post Anchors for Endwalls

(Set of 8 w/ Hardware - Excludes Post Driver)

FST PART#	PART DESCRIPTION
M-373-55	V-Track Rollers w/ 6in Bolts (Set of 2)
M-376-55	Pipe Track Rollers w/ 6in Bolts (Set of 2)
M-525-11	Rebar T-Anchors for V-Track (Set of 10)
M-536-11	Galvanized T-Posts (Set of 2)
M-585-52	100ft of Nylon Strapping & 20 Steel Clips



21 SmallFarmTools.com

#### **MOVABLE TUNNEL CONVERSION KITS**





#### PIPE SKID CONVERSION KITS

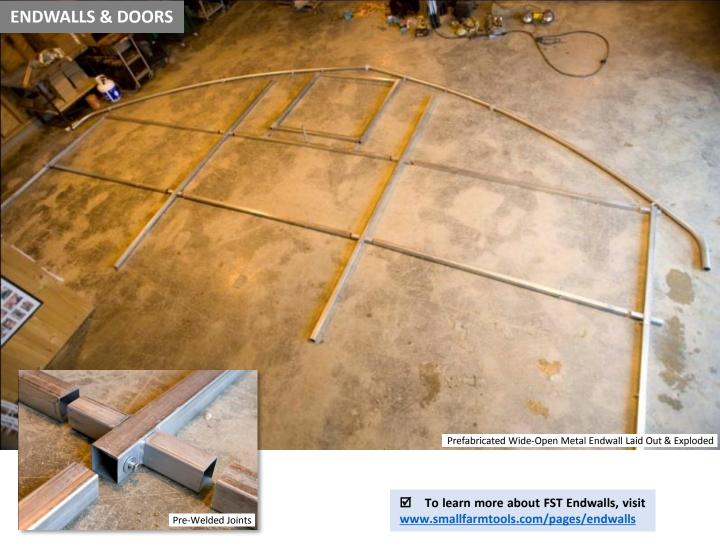
FST PART #	PART DESCRIPTION
M-761-24PSC	Pipe Skid Conversion Kit for 24ft Long Structures at 6ft Hoop Spacing
M-762-48PSC	Pipe Skid Conversion Kit for 48ft Long Structures at 6ft Hoop Spacing
M-763-72PSC	Pipe Skid Conversion Kit for 72ft Long Structures at 6ft Hoop Spacing
M-764-96PSC	Pipe Skid Conversion Kit for 96ft Long Structures at 6ft Hoop Spacing

NOTE: Pipe Skid Conversion Kits assume 2-3/8in hoops at 6ft hoop spacing. Additional options and custom fabrication available upon request – Lead times & design fees apply

#### V-TRACK CONVERSION KITS

#### PIPE TRACK CONVERSION KITS

FST PART #	PART DESCRIPTION	FST PART #	PART DESCRIPTION
M-701-24VTC2	2-Position V-Track Conversion Kit for 24ft Long Structures at 4ft Hoop Spacing	M-731-24PTC2	2-Position Pipe Track Conversion Kit for 24ft Long Structures at 4ft Hoop Spacing
M-702-24VTC2	2-Position V-Track Conversion Kit for 24ft Long Structures at 6ft Hoop Spacing	M-732-24PTC2	2-Position Pipe Track Conversion Kit for 24ft Long Structures at 6ft Hoop Spacing
M-703-24VTC	Upgrade to Extra Position of V-Track & Anchoring for 24ft Long Structures	M-733-24PTC	Upgrade to Extra Position of Pipe Track & Anchoring for 24ft Long Structures
M-704-48VTC2	2-Position V-Track Conversion Kit for 48ft Long Structures at 4ft Hoop Spacing	M-734-48PTC2	2-Position Pipe Track Conversion Kit for 48ft Long Structures at 4ft Hoop Spacing
M-705-48VTC2	2-Position V-Track Conversion Kit for 48ft Long Structures at 6ft Hoop Spacing	M-735-48PTC2	2-Position Pipe Track Conversion Kit for 48ft Long Structures at 6ft Hoop Spacing
M-706-48VTC	Upgrade to Extra Position of V-Track & Anchoring for 48ft Long Structures	M-736-48PTC	Upgrade to Extra Position of Pipe Track & Anchoring for 48ft Long Structures
M-707-72VTC2	2-Position V-Track Conversion Kit for 72ft Long Structures at 4ft Hoop Spacing	M-737-72PTC2	2-Position Pipe Track Conversion Kit for 72ft Long Structures at 4ft Hoop Spacing
M-708-72VTC2	2-Position V-Track Conversion Kit for 72ft Long Structures at 6ft Hoop Spacing	M-738-72PTC2	2-Position Pipe Track Conversion Kit for 72ft Long Structures at 6ft Hoop Spacing
M-709-72VTC	Upgrade to Extra Position of V-Track & Anchoring for 72ft Long Structures	M-739-72PTC	Upgrade to Extra Position of Pipe Track & Anchoring for 72ft Long Structures
M-710-96VTC2	2-Position V-Track Conversion Kit for 96ft Long Structures at 4ft Hoop Spacing	M-740-96PTC2	2-Position Pipe Track Conversion Kit for 96ft Long Structures at 4ft Hoop Spacing
M-711-96VTC2	2-Position V-Track Conversion Kit for 96ft Long Structures at 6ft Hoop Spacing	M-741-96PTC2	2-Position Pipe Track Conversion Kit for 96ft Long Structures at 6ft Hoop Spacing
M-712-96VTC	Upgrade to Extra Position of V-Track & Anchoring for 96ft Long Structures	M-742-96PTC	Upgrade to Extra Position of Pipe Track & Anchoring for 96ft Long Structures



#### PREFABRICATED METAL ENDWALLS FOR FST HIGH TUNNELS

PART #	WIDTH	F/M	s/w	DOORS	# VENTS	STEEL	PART DESCRIPTION
N-601-67	16ft	Movable	Tall	1: 4ft x 8ft	1	1.5in Sq	Endwall & Door w/ Flip-up Bottoms
N-602-67	16ft	Movable	-	1: 3ft x 7ft	None	1.5in Sq	Hoop Coop Endwall w/ Tow Bar 1ft Up
N-605-67	20ft	Movable	-	1: 3ft x 7ft	None	1.5in Sq	Hoop Coop Endwall w/ Tow Bar 1ft Up
N-611-67	22ft	Movable	Tall	None	3	2in Sq	Wide Open Endwalls w/Retract. Studs
N-634-67	30ft	Fixed	5ft	2: 4ft x 7.5ft	1	2in Sq	Endwall w/ Double-Hinged Doors
N-641-67	30ft	Fixed	Tall	1: 54.25in x 8ft	1	2in Sq	Endwall w/ Single Hinged Door
N-651-67	30ft	Movable	Tall	None	4	2in Sq	Wide Open Endwalls w/Retract. Studs
N-661-67	30ft	Movable	Tall	None	1	2in Sq	Removable Endwall w/Retract. Studs
N-671-67	30ft	Movable	Tall	1: 54.25in x 8ft	1	2in Sq	Endwall w/ Flip-up Bottoms
N-672-67	30ft	Movable	Tall	2: 4ft x 8ft	1	2in Sq	Endwall w/ Flip-up Bottoms
N-681-67	35.5ft	Fixed	Tall	2: 4ft x 90in	3	2in Sq	Endwall w/ Double-Hinged Doors (6in Shorter than Other Tall Sidewalls – Design Fees Apply)











FST prefabricated endwalls are designed to offer a variety of entrance and ventilation options to suit your needs. Prefabricated Kits include all necessary hardware and materials. Wooden Endwall Kits include the necessary hardware to secure lumber to the frame (lumber not included).



#### **DOORS**

FST PART #	PART DESCRIPTION
N-721-65	Sidewall Door for 6ft Hoop Spacing
N-722-63	4ft x 7.5ft Hinged Door
N-723-63	4ft x 8ft Sliding Door
N-724-63	4ft x 8ft Hinged Door
N-725-63	54in x 8ft Sliding Door
N-726-63	54.25in x 8ft Hinged Door
N-727-63	6ft x 8ft Sliding Door

#### **FEATURES**

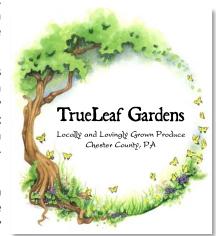
- · Complete hardware kit
- Metal Endwalls feature welded pegs for added strength and improved ease of installation
- 8mm Twin-Wall Polycarbonate covering for Metal Endwalls (Some Metal Endwalls use a combination of Polycarbonate & Plastic), 6mil Greenhouse Plastic for Wooden Endwalls
- 2in OD galvanized steel endwall construction (1.5in OD for 16ftW & 20ft Hoop Coops)
- · Doors and vents feature welded corners and polycarbonate covering
- Cost savings in labor of metal endwall installation often offset additional expense of materials

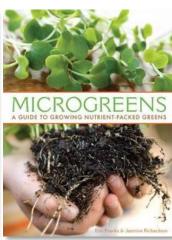


Owned and operated by Eric Franks and Jasmine Richardson, True Leaf Gardens produces microgreens, specialty greens, and mixed vegetables year round in Pottstown, PA. The two co-authored *Microgreens*, a book providing definitive methods of growing microgreens at home and commercially, so that other growers can benefit from the knowledge and experience they have gained over the years.

True Leaf Gardens is a prime example of how FST grows with clients. They began with a 30ft x 48ft fixed high tunnel for their greens production. They soon outgrew their high tunnel and eventually expanded it to 30ft x 66ft. In 2013, FST worked with the farmers to create a fully custom 35.5ft x 120ft fixed tunnel that is truly one-of-a kind.

The atypical dimensions of True Leaf Garden's latest high tunnel is due to the fact that it was built around the dimensions of a standard 1020 tray, which is their primary growing module. The bench and shelf sizing and layout were designed to maximize usable space and minimize waste. As opposed to added length, the extra width was found to offer far more usable space, and was incorporated into the plan.









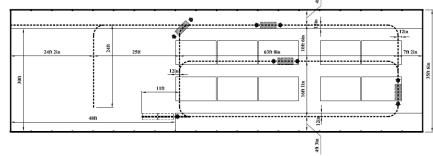


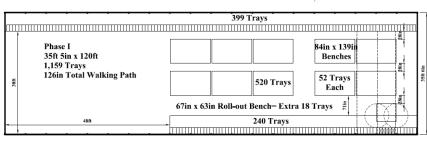


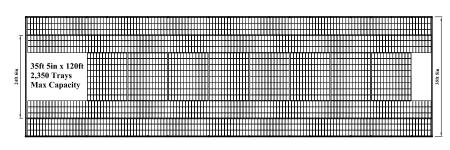
The flexible layout of the free-standing and rollout benches and integrated shelving has allowed Eric and Jasmine to expand their production while greatly increasing bench efficiency. Vertical layering provides germination areas, only utilizing valuable bench top space when essential.

A custom-built overhead trolley system allows multiple trolley carts to move independently on multiple tracks and reach all necessary areas of the tunnel, including a direct line out of the tunnel. This allows the farmers and employees to work independently, maximize efficiency, and optimize processes.

This design process is one of the many services FST offers to help farmers create systems that seamlessly integrate into their business plans. By utilizing space and structures wisely, the initial investment can be paid off more quickly and maximize profits into the future. With adequate lead time, our engineering and design teams have the skills and experience to create these systems in response to individual needs and goals. Contact FST for more information on custom-designed structures and systems.













Coming Soon! Purchase our individual braces & hardware online www.smallfarmtools.com



FST PART #	DESCRIPTION
H-710-45	Cable X-Brace Kit (Set of 2):  1/8in Galvanized Cable  2 – Adjustable Turn-Buckles  4 – Cable Thimbles  12 – Cables Clamps  4 – Brace Bands (2-3/8in, 2in, or 1-3/8in)  16 – 5/16in x 1-3/4in Carriage Bolts and Nuts
P-801-44	<ul> <li>Sidewall Corner Bracing Kit for 4ft Spacing (Set of 8)</li> <li>8 – 52in Sidewall Corner Braces for 4ft Spacing</li> <li>16 – 5/16in x 1-3/4in Carriage Bolts and Nuts</li> <li>16 – Brace Bands (2-3/8in, 2in, or 1-3/8in)</li> </ul>
P-802-44	<ul> <li>Sidewall Corner Bracing Kit for 6ft Spacing (Set of 8)</li> <li>8 - 76in Sidewall Corner Braces for 6ft Spacing</li> <li>16 - 5/16in x 1-3/4in Carriage Bolts and Nuts</li> <li>16 - Brace Bands (2-3/8in, 2in, or 1-3/8in)</li> </ul>
P-811-44	<ul> <li>Roof Corner Bracing Kit for 20ft W &amp; 22ft W (Set of 8)</li> <li>8 - 102in Roof Corner Braces for 6ft Spacing</li> <li>16 - 5/16in x 1-3/4in Carriage Bolts and Nuts</li> <li>16 - Brace Bands (2-3/8in, 2in, or 1-3/8in)</li> </ul>
P-812-44	Roof Corner Bracing Kit for 30ft W & 34ft W (Set of 8)  • 8 – 118in Roof Corner Braces for 6ft Spacing  • 16 – 5/16in x 1-3/4in Carriage Bolts and Nuts  • 16 – Brace Bands (2-3/8in, 2in, or 1-3/8in)
P-821-44	<ul> <li>Shoulder Bracing Kit (Set of 2)</li> <li>2 – 42in Shoulder Braces</li> <li>4 – 5/16in x 1-3/4in Carriage Bolts and Nuts</li> <li>4 – Brace Bands (2-3/8in, 2in, or 1-3/8in)</li> </ul>
P-831-44	<ul> <li>Endwall Brace Kit (Set of 4)</li> <li>4 – 84in Endwall Braces</li> <li>8 – 5/16in x 1-3/4in Carriage Bolts</li> <li>8 – Brace Bands (2-3/8in, 2in, or 1-3/8in)</li> </ul>
P-841-44	Ridge Brace Kit for 20ft W & 22ft W (Set of 2)  • 2 – 77in Ridge Braces  • 4 – 5/16in x 1-3/4in Carriage Bolts  • 4 – Brace Bands (2-3/8in, 2in, or 1-3/8in)
P-842-44	Ridge Brace Kit for 30ft W (Set of 2)  • 2 – 96in Ridge Braces  • 4 – 5/16in x 1-3/4in Carriage Bolts  • 4 – Brace Bands (2-3/8in, 2in, or 1-3/8in)
P-147-34	12ft 3in Purlin w/ 3in Swage 1.315in OD Heavy-Duty (14ga) Pipe with One Swaged End
P-012-43	Purlin End Kit (1 Set)  • 2 – 1ft Purlin Ends  • 4 – 2-3/8in Brace Bands  • 4 – 5/16in v. 1.3/4in Carriage Bolts

• 4 – 5/16in x 1-3/4in Carriage Bolts



Roller Hook Frame, Spool, and Vine Clips

FST Trellis Kits include all the necessary hardware for wooden or metal endwalls. The kit consists of tensioned 1/8in galvanized wire to which Roller Hooks are connected.

Purchased separately, Roller Hooks are suspended from the trellis wire and the end of the twine is secured to the base of the plant. As the plant outgrows the twine, more twine is released from the spool and vine clips are used to continue supporting upward growth.

☑ To learn about benefits and techniques of trellis crops, see <a href="https://www.smallfarmtools.com/pages/trellising">www.smallfarmtools.com/pages/trellising</a>

#### TRELLISING KITS

FST PART #	PART DESCRIPTION
A-660-11	16 x 24ft Trellis/Irrigation Kit for Structures with Wooden Endwalls
A-661-11	30 x 48ft Trellis/Irrigation Kit for Structures with Wooden Endwalls
A-662-11	30 x 72ft Trellis/Irrigation Kit for Structures with Wooden Endwalls
A-663-11	30 x 96ft Trellis/Irrigation Kit for Structures with Wooden Endwalls
A-664-11	16 x 24ft Trellis/Irrigation Kit for Structures with Metal Endwalls
A-665-11	30 x 48ft Trellis/Irrigation Kit for Structures with Metal Endwalls
A-666-11	30 x 72ft Trellis/Irrigation Kit for Structures with Metal Endwalls
A-667-11	30 x 96ft Trellis/Irrigation Kit for Structures with Metal Endwalls
A-614-08	White Vine Clips for Trellising (Box of 1000)
A-616-11	White Vine Clips for Trellising (Box of 6000)
A-631-11	Roller Hook Wire Frame (Box of 550)
A-632-11	Roller Hook Spools w/ Twine (Box of 550)
A-681-11	36in Tomato Cage (Set of 10)
A-691-08	Hortnova- Trellising Net 79in x 250ft
A-692-08	Hortnova Trellising Net 79in x 3280ft



#### **SIDEWALL SHELVES & BENCHES**

Make the most of every square foot of your high tunnel. Flexible and integrated benches and shelving allow for increased bench efficiency, meaning more profit. Layout can change seasonally to match the needs of your operation throughout the year.

#### **INTEGRATED SHELVES**

FST PART #	PART DESCRIPTION
P-701-48	26in Wide (Ordered in 12ft Lengths)
P-703-48	50in Wide (Ordered in 12ft Lengths)
P-705-48	63in Wide (Ordered in 12ft Lengths)



- 1.315in OD Galvanized Steel
- Secures directly to high tunnel sidewall
- Adds structural support when installed along entire length of tunnel
- Installation recommended at time of structure install

#### **FREE-STANDING BENCHES**

FST PART #	PART DESCRIPTION
P-741-48	2-Layer Bench (Per Square Foot)
P-742-48	Bracing for Additional Layer (Per Square Foot)
P-731-48	Adjustable Feet - Stationary Benches (set of 6)
A	





- 1.315in OD Galvanized Steel
- Pre-fabricated bent corners
- Can be on Rollers or Casters for movable option or Adjustable feet for leveling and height adjustment
- Flexible walkway arrangement

#### **ROLL-OUT BENCHES**

FST PART #	PART DESCRIPTION
P-721-48	2-Layer Roll-Out (Per Square Foot)

Size: Dependent on Shelf or Bench to fit under



- 1.315in OD Galvanized Steel
- Uses rollers or casters for movement
- Designed and Sized to fit under integrated shelves or freestanding benches

#### TRAY RACKS

FST PART #	PART DESCRIPTION	
P-751-48	5-Layer Rack: 20in x 42in	
P-752-48	5-Layer Rack: 20in x 48in	
P-753-48	5-Layer Rack: 20in x 63in	



- 1.315in OD Galvanized Steel
- Include adjustable feet for leveling or height adjustment
- Vertical storage of filled trays for efficient use of space

#### **BENCH SURFACE & MOVING OPTIONS**

FST PART #	PART DESCRIPTION
P-771-48	2ft x 4ft Plastic Bench Surface w/ 4 clips – Interlockable to create larger sizes
P-732-48	V-Track Rollers (Per Pair)
P-733-48	12ft of V-Track (Set of 2)
P-734-48	Bench Casters (Per Pair)

NOTE: All of our benching, shelving, and racks are sold as frames with no surfaces. We suggest our Plastic Bench Surface or sourcing your own metal surfaces.



Our overhead trolley systems are designed to greatly minimize fatigue and increase efficiency in the greenhouse – a trial using an overhead trolley system cut the required time to move 100 trays in half! Heavy-duty construction and a customizable cart allow you to save time, money, and your back. Used with Carts, Hoses, or both.

#### OVERHEAD TROLLEY SPECIFICATIONS

- Rail: 1-3/8in OD 14ga galvanized steel purlin pipe
- Cart: Multiple configurations Includes all brackets and pipe for build-your-own kit
- Support: C-Brackets secure directly to truss kit
- Switches: Right and Left switches allow moving from one rail to another
- Curves: 1-3/8in OD 14ga single-piece, pre-bent curves
- Removable and Telescoping Track: Allows flexible track layout to bring cart through doorways or over areas temporarily

#### Considerations

- Use with FST Structures. Truss & Bracing kits strongly recommended. Otherwise, components sold as parts only
- Layout of track and switches must not cause trolley rollers to interfere with C-brackets
- FST not responsible for ensuring track is properly supported by existing structures







#### **TROLLEY SYSTEMS**

FST PART #	PART DESCRIPTION
A-305-28	Trolley Roller Assembly
A-350-48	Build Your Own 3-Layer Trolley Cart Kit
A-302-48	Drop-Assembly to Support Track
A-320-01	Right Switch (Requires 45deg Bend)
A-321-01	Left Switch (Requires 45deg Bend)
A-330-01	Track Curve – 45deg Bend
A-331-01	Track Curve – 90deg Bend
A-335-28	Set of Knuckles for Removable Track Sections
P-147-34	12ft 3in Track Pipe w/ 3in swage



### BROOKLYN GRANGE

Situated high in the New York skyline, the farms that make up Brooklyn Grange cover 2.5 acres of rooftop space converted to highly productive agricultural ground, producing over 50,000 pounds of organic vegetables yearly. Now spanning two rooftop locations and including products like honey and mushrooms, Brooklyn Grange has changed the NYC food system for good.

Four Season Tools and Brooklyn Grange partnered on a project that proved to be an exciting challenge for both parties – design, manufacture, and install a high-efficiency greenhouse for use at the Navy Yard Farm. What resulted

was a fully functional structure, many lessons learned, and several new technologies that can now be integrated into the other systems provided by FST.

The project required special considerations, such as structural support to withstand extreme wind loads, certification by licensed structural engineers, optimized bench and shelf layout, and innovative methods of securing greenhouse structures to alternative surfaces. This step outside of our normal offering has allowed us to improve existing technologies and invent new and exciting solutions.



The Brooklyn Grange rooftop greenhouse is as unique as the farm itself. At 14ftW x 28ftL, the structure utilizes custom hardware to accommodate the 2in square steel frame. Galvanized square steel hoops, custom bracing, and custom anchoring kits allow this structure to withstand winds in excess of 190 mph. Glazed entirely in 8mm twin-wall polycarbonate, the structure is not only efficient in its heat retention, but the materials also add a level of durability and longevity. Complete metal construction eliminates the need to replace structural materials over time. Roll-up sidewall ventilation provides ample air circulation to provide ideal growing conditions.

Stepping inside the structure, the complexity of the design continues to reveal itself. With a combination of integrated

shelving along the sidewalls and roll-out benches, the bench efficiency could reach 100%, meaning the entire footprint of the structure can be utilized as growing space. With automated peak ventilation, the system does not need consistent monitoring to prevent overheating or excessive cooling.

The best part is that we now have a turn-key greenhouse option for future clients that is rated for extreme conditions. This model can be purchased as a kit so you, too, can have all of these features on your farm. See our turn-key greenhouse section or contact FST for more information.

We appreciate the opportunity to work on projects like this and thank the team at Brooklyn Grange and all the others who helped develop this concept and craft it into a reality.





#### **AIR INFLATION KITS**

FST PART #	PART DESCRIPTION
A-103-28	Air Inflation Blower Kit for Air Inflation with Outside Air
A-106-28	12V Air Inflation Blower for Air Inflation with Inside Air
A-155-28	Air Inflation Jumper Hose 36in
T-155-01	110V Plastic Sealer

#### **6 MIL GREENHOUSE PLASTIC**

PART DESCRIPTION	F
50x150ft Roll of UV Plastic	C
50x100ft Roll of UV Plastic	C
48x150ft Roll of UV Plastic	C
48x100ft Roll of UV Plastic	C
42x150ft Roll of UV Plastic	C
42x100ft Roll of UV Plastic	C
40x100ft Roll of UV Plastic	C
36x100ft Roll of UV Plastic	C
32x100ft Roll of UV Plastic	C
28x100ft Roll of UV Plastic	C
24x100ft Roll of UV Plastic	C
20x125ft Roll of UV Plastic	C
20x100ft Roll of UV Plastic	C
14x100ft Roll of UV Plastic	C
10x100ft Roll of UV Plastic	C
	50x150ft Roll of UV Plastic 50x100ft Roll of UV Plastic 48x150ft Roll of UV Plastic 48x100ft Roll of UV Plastic 42x150ft Roll of UV Plastic 42x100ft Roll of UV Plastic 40x100ft Roll of UV Plastic 36x100ft Roll of UV Plastic 32x100ft Roll of UV Plastic 28x100ft Roll of UV Plastic 24x100ft Roll of UV Plastic 20x125ft Roll of UV Plastic 20x120ft Roll of UV Plastic 14x100ft Roll of UV Plastic

FST PART #	PART DESCRIPTION
C-454-11	Wiggle Wire (Pack of 50)
C-422-03	12ft Plastic Attachment Channel
C-418-11	8ft Plastic Attachment Channel (Pack of 20)
C-515-05	Batten Tape (500ft)
C-524-04	Poly-Patch Tape (4in x 48ft)
C-527-04	Foam Tape
C-682-05	5ft Woven Curtain w/ Pocket
C-683-05	8ft Woven Curtain w/ Pocket
C-555-11	Sandbags (Pack of 100)

#### **INFRARED GREENHOUSE PLASTIC**

FST PART #	PART DESCRIPTION
C-I50150	50x150 Roll of IR Anti-Drip Plastic
C-I50100	50x100 Roll of IR Anti-Drip Plastic
C-I48150	48x150 Roll of IR Anti-Drip Plastic
C-I48100	48x100 Roll of IR Anti-Drip Plastic
C-I42150	42x150 Roll of IR Anti-Drip Plastic
C-I40150	40x150 Roll of IR Anti-Drip Plastic
C-I40100	40x100 Roll of IR Anti-Drip Plastic
C-I32150	32x150 Roll of IR Anti-Drip Plastic
C-I32100	32x100 Roll of IR Anti-Drip Plastic
C-I28150	28x150 Roll of IR Anti-Drip Plastic
C-I28100	28x100 Roll of IR Anti-Drip Plastic
C-I24150	24x150 Roll of IR Anti-Drip Plastic
C-I24100	24x100 Roll of IR Anti-Drip Plastic
C-I20150	20x150 Roll of IR Anti-Drip Plastic
C-I20100	20x100 Roll of IR Anti-Drip Plastic
	C U.F T I



Add strength and longevity to your covering by upgrading to 8mm twin-wall polycarbonate. Ideal for endwall covering for the traditional high tunnel, polycarbonate increases insulating effects and extends the lifespan of your covering. Although there is a learning curve, our easy-to-use channel allows for quick and clean installation, providing a professional appearance and function.

#### POLYCARBONATE SPECIFICATIONS

- 8 mm Twin-Wall Polycarbonate
- Up to 10-15 year lifespan
- Extruded aluminum channel



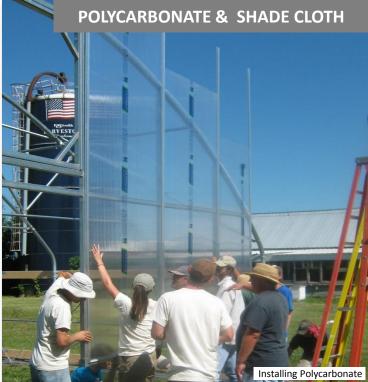
Increase flexibility of your structure by using a shade cloth. Use these easy-to-install coverings to cool crops inside the tunnel, or create a space to cure crops like garlic or squash. Select the percentage of shade that suits your needs and maximize the return on your investment.

#### SHADE CLOTH SPECIFICATIONS

- Knitted construction lightweight and durable
- Reduces UV penetration
- Can be cut without unraveling

#### SHADE CLOTH

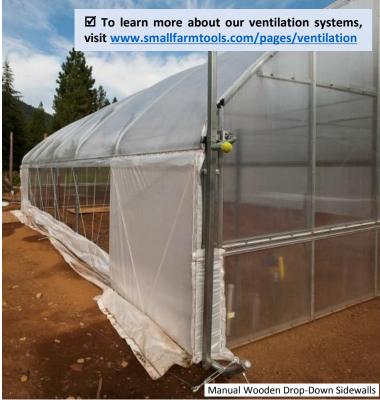
FST PART#	PART DESCRIPTION
C-S30-05	30% Shade (Per Square Foot)
C-S50-05	50% Shade (Per Square Foot)
C-S70-05	70% Shade (Per Square Foot)
C-S01-11	Shade Cloth Clip (Pack of 50)



#### **8 MM TWIN-WALL POLYCARBONATE**

O IVIIVI	WIN-WALL POLICARDONALE
FST PART #	PART DESCRIPTION
C-C408-05	4ft x 8ft Sheet of Polycarbonate
C-C410-05	4ft x 10ft Sheet of Polycarbonate
C-C412-05	4ft x 12ft Sheet of Polycarbonate
C-C414-05	4ft x 14ft Sheet of Polycarbonate
C-C416-05	4ft x 16ft Sheet of Polycarbonate
C-C608-05	6ft x 8ft Sheet of Polycarbonate
C-C610-05	6ft x 10ft Sheet of Polycarbonate
C-C612-05	6ft x 12ft Sheet of Polycarbonate
C-322-03	12ft Single-h Channel (Secures One Edge of a Polycarbonate Sheet)
C-328-03	8ft Single-h Channel (Secures One Edge of a Polycarbonate Sheet)
C-332-03	12ft Double-H Channel (Joins Two Sheets of Polycarbonate End-to-End)
C-338-03	8ft Double-H Channel (Joins Two Sheets of Polycarbonate End-to-End)
C-316-02	10ft L-Flashing (Covers Top of Polycarbonate)
C-529-04	Roll of Vent Tape for Bottom of Polycarbonate
C-528-04	Roll of Aluminum Tape for Top of Polycarbonate





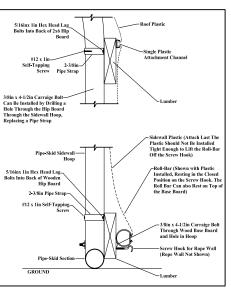
#### KITS FOR ROLL-UP SIDEWALLS

## FST PART # PART DESCRIPTION V-481-46 Manual Crank Kit for Roll-Up Sidewalls V-483-46 Aluminum Roll-Bar Kit for 8ft V-530-46 Pocket Kit for Roll-Up Sidewalls

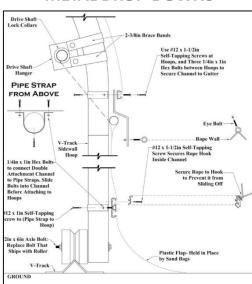
#### KITS FOR DROP-DOWN SIDEWALLS

FST PART #	PART DESCRIPTION
V-491-46	Manual Crank Kit for Drop-Down Sidewalls
V-493-46	Drop-Down Driveshaft Kit for 12ft
V-540-46	Pocket Kit for Drop-Down Sidewalls

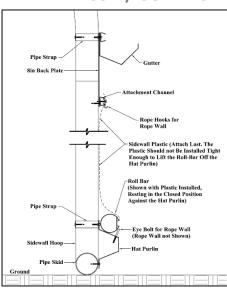
#### **WOODEN ROLL-UPS**



#### **METAL DROP-DOWNS**



#### **METAL RUS w/ GUTTERS**



#### **VENTILATION KITS: BASE BOARDS**

DESCRIPTION	LENGTH OF STRUCTURE			
DESCRIPTION	24ft Long	48ft Long	72ft Long	96ft Long
Base Board Kit for No Sidewall Ventilation (Double Channel)	V-601-24L	V-601-48L	V-601-72L	V-601-96L
Hardware Kit for Wooden Base Boards (Does Not Include Lumber)	V-611-24L	V-611-48L	V-611-72L	V-611-96L
Metal Base Board Kit for Drop-Down Sidewalls (Double Channel)	V-621-24L	V-621-48L	V-621-72L	V-621-96L
Metal Base Board Kit for Roll-up Sidewalls (Hat Purlin)	V-631-24L	V-631-48L	V-631-72L	V-631-96L

#### **BASE BOARD SPECIFICATIONS**

#### No Sidewall Ventilation:

- Extruded aluminum Double Plastic Attachment Channel
- · Complete mounting hardware kit

#### Wooden Base Boards:

 Complete hardware kit for mounting 2x6 or 2x8 wooden base boards to 2-3/8in OD sidewalls

#### Metal Base Board Kit for Drop-Down Sidewalls:

- Extruded aluminum Double Plastic Attachment Channel
- Complete mounting hardware kit

#### Metal Base Board Kit for Roll-Up Sidewalls:

- · Galvanized steel Hat Purlin
- Complete mounting hardware kit







#### **HIP BOARD SPECIFICATIONS**

#### Wooden Hip Boards:

 Complete hardware kit for mounting 2x6 or 2x8 wooden base boards to 2-3/8in OD sidewalls

#### Metal Hip Board Kit for Roll-Up Sidewalls:

- Extruded aluminum Double Plastic Attachment Channel
- · Complete mounting hardware kit

#### Metal Hip Board Kit for Drop-Down Sidewalls:

- Galvanized steel hip board
- Complete mounting hardware kit

#### Metal Hip Board Kit w/Gutters for Drop-Down Sidewalls:

- Galvanized steel gutter kit
- Complete mounting hardware kit

#### Metal Hip Board Kit w/Gutters for Roll-Up Sidewalls

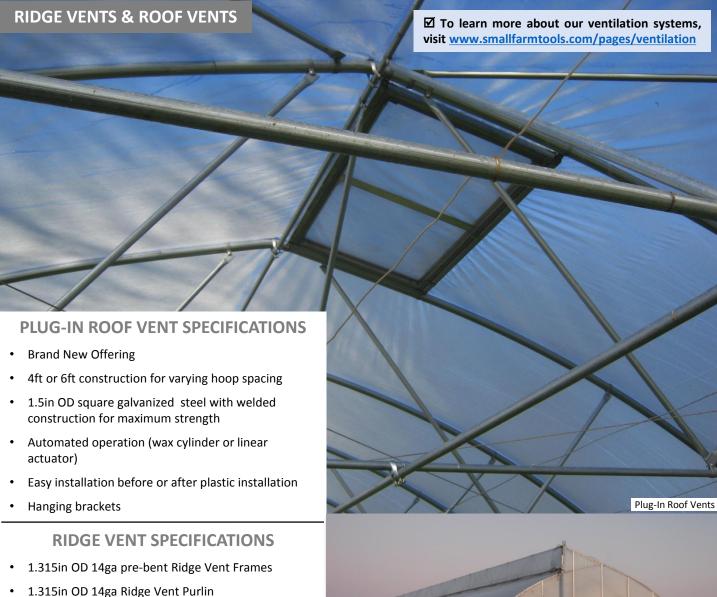
- Galvanized steel gutter kit
- Galvanized steel back plate
- Complete mounting hardware kit





VENTILATION KITS: HIP BOARDS

DESCRIPTION	LENGTH OF STRUCTURE			
	24ft Long	48ft Long	72ft Long	96ft Long
Hardware Kit for Wooden Hip Boards (Does Not Include Lumber)	V-651-24L	V-651-48L	V-651-72L	V-651-96L
Metal Hip Board Kit for Roll-up Sidewalls (Recommend Sidewall Purlin)	V-661-24L	V-661-48L	V-661-72L	V-661-96L
Metal Hip Board Kit Drop-Down Sidewalls – Formed Sheet Metal	V-671-24L	V-671-48L	V-671-72L	V-671-96L
Metal Hip Board Kit w/ Gutters for Drop-Down Sidewalls	V-681-24L	V-681-48L	V-681-72L	V-681-96L
Metal Hip Board Kit w/ Gutters for Roll-up Sidewalls	V-691-24L	V-691-48L	V-691-72L	V-691-96L



- 6ft hoop spacing
- Extruded aluminum roll bar with integrated plastic attachment channel
- Extruded aluminum roll-lock
- Metal or wooden ridge vent base board construction
- Manual or automated operation
- Note: There is complexity in the installation & maintenance of this system

#### **PLUG-IN ROOF VENTS**

FST PART #	PART DESCRIPTION
V-204-65	4ft Plug-In Roof Vent w/ Hardware
V-206-65	6ft Plug-In Roof Vent w/ Hardware

#### MANUAL RIDGE VENT KITS

Metal Ridge Vent

FST PART #	PART DESCRIPTION
V-252-46	48ft Long Building at 6ft Hoop Spacing
V-253-46	72ft Long Building at 6ft Hoop Spacing
V-254-46	96ft Long Building at 6ft Hoop Spacing

37 SmallFarmTools.com

#### Roll-Up & Drop-Down Systems:

- Guide Pipe Hanger Kit for Roll-Up Systems
- Weather-Resistant Construction
- Adjustable Internal Limits
- External Lower Limit Switch for Roll-Up Systems

#### Pull-In & Push-Out Peak Ventilation

- 115V AC or 12V DC Linear Actuators
- Mounting Hardware
- Weather-Resistant Construction
- Single Stage Thermostat

#### Aluminum Shutter Vent

- 115V Thermostatically Operated Motor
- Aluminum Construction
- · Interlocking Shutter Blades and Nylon Bearings
- Not intended for high wind applications

#### Wax Cylinder

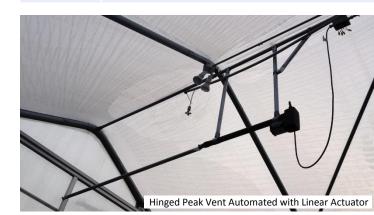
- Electricity-free Operation
- 12in Vent Opening
- Note: Battery & Solar Kits can be compatible with 12V applications

NOTE: All Automation Components are sold as parts only and do not include wiring or conduit. Electronics are supported directly by our vendors, not FST.



#### **VENT AUTOMATION**

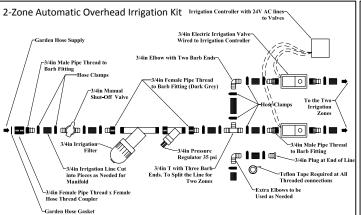
FST PART #	PART DESCRIPTION
V-482-46	<ul> <li>Automated Upgrade for Roll-Up Sidewalls</li> <li>1 – Vent Controller</li> <li>2 – 24V DC Motors</li> <li>2 – Limit Switches</li> </ul>
V-492-46	<ul> <li>Automated Upgrade for Drop-Down Sidewalls</li> <li>1 – Vent Controller</li> <li>2 – 24V DC Motors</li> </ul>
V-259-46	<ul> <li>Automated Upgrade for Ridge Vent</li> <li>1 – Vent Controller</li> <li>1 – 24V DC Motors</li> <li>1 – Limit Switches</li> </ul>
V-133-46	<ul> <li>115V AC Auto Upgrade for Hinged Peak Vents</li> <li>1 – Single-Stage Thermostat</li> <li>2 – 110V AC Linear Actuators</li> </ul>
V-134-46	<ul> <li>12V DC Auto Upgrade for Hinged Peak Vents</li> <li>1 - Single-Stage Thermostat</li> <li>1 - Relay Pack</li> <li>2 - 12V DC Linear Actuators</li> </ul>
V-132-09	Automated Aluminum Shutter Vent Kit
V-466-28	Wax Cylinder for Electricity- Free Operation
E-511-28	Single-Stage Thermostat

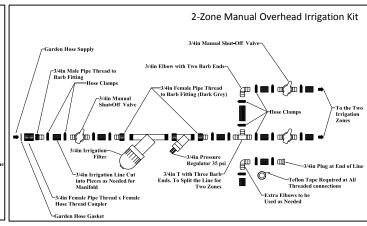




(816) 444-7330

# **IRRIGATION**





#### **OVERHEAD IRRIGATION**

FST PART #	PART DESCRIPTION
I-741-76	Manual 1-Zone Irrigation Kit for Tunnels up to 72ft Long
I-742-76	Automated 1-Zone Irrigation Kit for Tunnels up to 72ft Long
I-743-76	Manual 2-Zone Irrigation Kit for Tunnels up to 72ft Long
I-744-76	Automated 2-Zone Irrigation Kit for Tunnels up to 72ft Long
I-745-76	Manual 2-Zone Irrigation Kit for Tunnels 72ft to 120ft Long
1-746-76	Automated 2-Zone Irrigation Kit for Tunnels

72ft to 120ft Long



#### **DRIP IRRIGATION**

FST PART #	PART DESCRIPTION
I-501-76 (Buildings up to 1600 sq ft) I-502-75 (Buildings 1600-3000 sq ft)	Drip Irrigation Kit  Filter  Pressure Regulator  25 .420 Barb x Drip Lock Fitting w/ Valve  10 – Goof Plugs  10 – Repair Couplers  100ft of 3/4in Header Line  1000ft (or 2000ft) - Drip Line  Punch
I-251-04	7500ft Drip Tape 8 MIL, .5 GPM/100 ft, 12in Spacing
I-252-04	7500ft Drip Tape 8 MIL, 1 GPM/100 ft, 4in Spacing
I-253-04	7500ft Drip Tape 8 MIL, 1.33 GPM/100 ft, 6in Spacing
I-254-04	7500ft Drip Tape 8 MIL, .65 GPM/100 ft, 8in Spacing
I-255-04	1000ft Drip Tape 10 MIL, 1 GPM/100 ft, 4in Spacing
I-256-04	3000ft Drip Tape 10 MIL, 1 GPM/100 ft, 4in Spacing
I-257-04	3000ft Drip Tape 10 MIL, .5 GPM/100 ft, 12in Spacing
I-258-04	6000ft Drip Tape 10 MIL, 1.33 GPM/100 ft, 4in Spacing
I-259-04	6000ft Drip Tape 10 MIL, .5 GPM/100 ft, 12in Spacing
1	





I-746-76



# Breakers for Hand Watering with Quick Connects



☑ For more information about irrigation kits and supplies, visit www.smallfarmtools.com/pages/irrigation

\* - Require specific flow-rates to maintain pressure

# WOBBLERS FOR OUTDOOR IRRIGATION

FST PART #	PART DESCRIPTION
I-870-76	<ul><li>Wobbler Kit</li><li>Wobbler Stand</li><li>Wobbler Kit</li><li>Y-Valve</li></ul>
I-811-28	Wobbler Stand
I-831-08 to I-859-08	Wobbler Head – Choose Nozzle Size : 3/32, 1/8, 5/32, 3/16, 7/32 or 1/4in And Nozzle Pressure: 10, 20, 30, or 40 PSI

## **IRRIGATION AUTOMATION**

FST PART #	PART DESCRIPTION
E-554-28	Four-Zone Irrigation Controller
E-565-01	Electric Valve for 3/4in (one per zone)
	HOSES & WATERING
FST PART #	PART DESCRIPTION
I-611-08	24in Aluminum Water Wand
I-620-08	Blue Watering Wand Breaker 170 Holes
I-621-08	Blue Watering Wand Breaker 400 Holes
I-622-08	Red Watering Wand Breaker 1000 Holes
I-623-08	Yellow Watering Wand Breaker 750 Holes
I-626-11	Fogg-It Misting Nozzle (Pack of 2)
I-472-01	Brass Garden Hose Shut-Off Valve
I-624-28	Wonder Waterer
I-471-01	Plastic Garden Hose Shut-Off Valve
I-470-01	Garden Hose Y-Splitter with Two Valves
I-484-76	Full-Flow Hose Quick Connects (4 Sets)
I-486-76	Standard Hose Quick Connects (4 Sets)
I-491-28	3/4in Garden Hose Coupling
I-492-28	3/4in Garden Hose to Pipe Thread Adapter
FILTE	RS / PRESSURE REDUICERS

#### FILTERS / PRESSURE REDUCERS

FILIERS / PRESSURE REDUCERS		
FST PART #	PART DESCRIPTION	
I-323-28	1in Disc Filter (1in Pipe Threads)	
I-325-28	3/4in Disc Filter (3/4in Pipe Threads)	
I-315-01*	35psi Pressure Reducer (3/4in Pipe Threads)	
I-312-01*	12psi Pressure Reducer (3/4in Pipe Threads)	

#### RADIANT BENCHTOP HEATING MODULES



PART #	PART DESCRIPTION
A-701-80	Supply Module  1 – Inlet with Fill Valve  1 – 1in Water Filter  1 – Temperature Gauge  1 – Pressure Gauge
A-702-80	Return Module  1 – Temperature Gauge  1 – Pressure Gauge  1 – Check Valve  1 – Air Purge Valve  1 – Outlet
A-703-80	Air Purge Module  1 – Air Scoop  1 – Air Vent
A-705-80	Single Pump Module  1 – Circulation Pump  1 – Temperature Control Module
A-706-80	<ul> <li>Double Pump Module</li> <li>2 – Circulation Pumps</li> <li>1 – Temperature Control Module</li> </ul>
A-708-80	<ul> <li>Radiant Line Kit for Benches Up to 5ft W &amp; 150ft<sup>2</sup></li> <li>1 – 1,000ft Spool of Flexible Radiant Line</li> <li>40 – Clamps for Radiant Line Fittings</li> <li>32 – Elbow Fittings for up to 15 Loops</li> <li>4 – Repair Couplings</li> </ul>





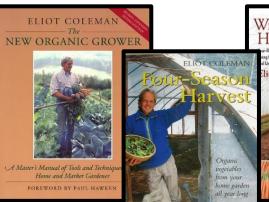
#### **RADIANT HEATING SPECIFICATIONS**

- Modular design for easy installation and repair
- Schedule 80 PVC
- Efficient heating of root zone to limit inputs and costs
- 1/4in OD, 1/8in ID radiant line

# **Maximize Heating Efficiency**

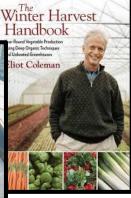
- Directly heat the soil, as opposed to the air
- Minimize heat loss
- Only heat the benches you're using

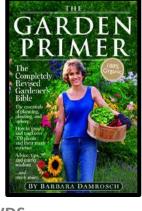
NOTE: Intended for professional use. Modules only, does not include systems design, documentation, or plumbing between modules. Designed for users already trained or skilled in radiant benchtop heating installation and use.

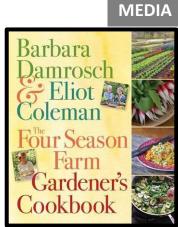


FOREWORD BY PAUL HAWKEN

(816) 444-7330







42

# **BOOKS & DVDS**

FST PART #	DESCRIPTION
B-901-08	DVD: Year-Round Vegetable Production by Eliot Coleman
B-101-08	The Winter Harvest Handbook by Eliot Coleman
B-102-08	Four Season Harvest by Eliot Coleman
B-103-08	The New Organic Grower by Eliot Coleman
B-119-08	The Four Season Farm Gardener's Cookbook by Eliot Coleman & Barbara Damrosch
B-104-08	The Garden Primer by Barbara Damrosch
B-114-08	The Organic Gardener's Handbook of Natural Insect and Disease Control by Barbara Wells
B-106-08	Microgreens by Eric Franks & Jasmine Richardson
B-120-08	The Market Gardener by Jean Martin-Fortier
B-121-08	Breaking Through Concrete by David Hanson & Edwin Marty
B-115-08	The Flower Farmer by Lynn Byczynski
B-107-08	The Hoophouse Handbook by Lynn Byczynski the market gardener
B-110-08	How to Store Your Garden Produce by Piers Warren
B-111-08	The Rodale Book of Composting
B-113-08	Root Cellaring by Mike Bubel
The Organic Gardener's Handbook of NATURAL PEST and DISEASE CONTROL  A Complete Guide to Maintaining a Healthy Garden and Yard the Earth-Friendly Way  (A Buildin Organic Gredening Buil)  Edited by FERN MARSHALL BRADLEY, BARBARA W. ELLIS, usual DEBORAH L. MARTIN	THE FLOWER FARMER As Organic Convey Guide to Realing and Schitz Carl Fover  The Rodale Book of COMPOSTING OID STORAGE A VEGETABLES  THE HOOPHOUSE HAND RODE  STORAGE A COMPOSTING  COMPOST



FARM

Turner Farm is a four-season farm owned by Congresswoman Chellie Pingree in North Haven, ME and her husband. The farm aims to provide food for the residents of North Haven Island, as well as serve as a model to lawmakers and citizens of successful, diverse small-scale food production.

Farm managers, James Blair and Brenna Chase, and their talented crew produce vegetables, fruits, flowers, pork, beef, chicken, eggs, and goat cheese on the small island off the coast of Maine. Situated on a historic farm property on a beautiful peninsula, the farm battles wind, cold temperatures, and rocky soils. Despite these challenges, Turner Farm has proven to be an amazingly successful and beneficial addition to the small New England community.

Currently the crew at Turner Farm uses six FST structures to extend the season and provide shelter to livestock. A single 30ftx 48ft fixed high tunnel provides space for transplant and microgreens production. Two 30ft x 48ft movable skid structures offer ample in-ground growing space for

vegetables, herbs, and flowers. The newest FST structures on the farm are two 30ft x 48ft 4-position V-Track high tunnels that sit on the water's edge, providing beautiful views and year-round vegetable production. In addition to these structures, Turner Farm uses a 22ft x 36ft Movable Hoop Coop to provide protection for their dairy goats and cattle throughout the year.

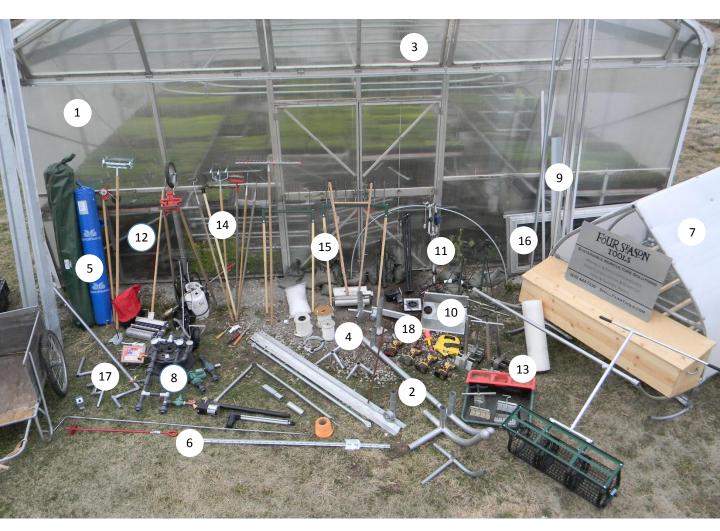
These structures have seen quite a few challenges and changes throughout the year, but have proven durable enough to withstand the pressures this harsh climate presents. Initial installation was challenged by shallow soils on top of solid ledge, necessitating the building up of a site. To do this, soil was brought from other areas of the farm and sifted on site before being laid and leveled in position. Anchoring needed to be able to withstand the 80 mph winds sometimes seen on the island, so extra thought and effort were put into creating an anchoring system that was robust enough for these adverse conditions.



(816) 444-7330

# **EQUIPMENT FOR YEAR-ROUND VEGETABLE PRODUCTION**

#	DESCRIPTION	#	DESCRIPTION
1	High Tunnels	10	Rain Water Capture Systems
2	Movable Tunnels & Conversion Kits	11	Irrigation
3	High Tunnel Ventilation	12	Mechanized Seeders
4	Kits & Components for High Tunnels	13	Seed Starting Tools & Soil Blocking
5	Polycarbonate, Plastic, & Row Covering	14	Cultivation Tools
6	Anchoring for High Tunnels	15	Bed Preparation Tools
7	Structures for Livestock	16	Roof Ventilation for High Tunnels
8	Radiant Heating for High Tunnels	17	Thermostats & Controllers
9	High Tunnel Bracing & Extrusions	18	High Tunnel Installation Tools





Four Season Tools promotes and offers systems of tools and techniques that are designed to be used in concert to enhance the functionality and efficiency of every component. It is truly a case where the whole is greater than the sum of its parts.

These systems span the entire vegetable production process, seed to sale. With an emphasis on scale-specific, labor-

saving, and purpose-built technologies, these systems allow small farms to maximize productivity and profit.

We advocate the use of 30-inch beds to increase the efficiency of these technologies and to seamlessly integrate with our season extension structures. Establishing a uniform system allows spacing, labor, and profit & yield calculations to be easily managed. This

uniformity also allows for the development of size-specific tools that interact with a 30-inch system.

We believe that process and efficiency are the two main components that all successful farms share. With the proper tools, techniques, and technologies, small farms can prove to be productive and profitable enough to change the way we produce our food.



Seed Starting/Direct Seeding



**Bed Preparation/Transplanting** 



Season Extension



Cultivation



Harvest



**Processing and Storage** 

☑ To learn more about DIY low tunnels, visit www.smallfarmtools.com/collections/row-covering





**Tunnel Bender Hitch Mount** 

Due to the low cost per square foot and ease of construction, DIY tunnels provide a great entry into season extension. These 3-season structures can be bent to several diameters and can be covered with a variety of materials to maximize versatility.

#### **LOW & HIGH TUNNEL SPECIFICATIONS**

- **Hoop Material:** 1/2-3/4in EMT Tubing or 1-3/8in OD 17-18ga chain link fence tubing
- Covering Options: Greenhouse Plastic, Floating Row Cover, Shade Cloth, or Bird Netting
- Hoop Spacing: 4-6ft Center-to-Center

Mounts tunnel bender to a vehicle's trailer hitch for added stability

Hardware: Complete hardware kits available for DIY tunnel construction

Bending Low Tunnels with with a Hitch-Mounted Low Tunnel Bender		
HOOP BENDERS		
FST PART #	DESCRIPTION	HOOP MATERIAL
T-703-28	3ft Tunnel Hoop Bender	10ft x 1/2-3/4in EMT tubing
T-704-28	4ft Tunnel Hoop Bender	10ft x 1/2-3/4in EMT tubing
T-706-28	6ft Tunnel Hoop Bender	10ft x 1/2-3/4in EMT tubing
T-710-28	10ft Tunnel Hoop Bender	2 - 10ft 6in x 1-3/8in OD 17ga or 18ga chain link fence tubing
T-712-28	12ft Tunnel Hoop Bender	2 - 10ft 6in x 1-3/8in OD 17ga or 18ga chain link fence tubing
T-720-28	20ft Tunnel Hoop Bender	3 - 10ft 6in x 1-3/8in OD 17ga or 18ga chain link fence tubing

T-701-08

FST PART #	SIZE	
Agribon+ AG-	19 Floating Row Cover	
C-850-08	83in x 50ft	
C-851-08	83in x 250ft	
C-853-08	83in x 500ft	
C-854-08	83in x 1000ft	
C-852-08	83in x 1500ft	
C-855-08	83in x 2000ft	
C-860-08	10ft x 50ft	
C-861-08	10ft x 250ft	
C-862-08	10ft x 500ft	
C-863-08	10ft x 1000ft	
C-866-08	30ft x 1000ft	
Agrofabric Pro 19 Floating Row Cover		
C-870-08	7ft x 100ft	
C-871-08	7ft x 250ft	
C-872-08	7ft x 500ft	
C-873-08	7ft x 1000ft	
C-874-08	7ft x 2000ft	
C-880-08	10ft x 500ft	
C-881-08	10ft x 1000ft	
C-884-08	20ft x 1000ft	
C-886-08	32ft x 1000ft	
C-888-08	50ft x 1000ft	
Agrofabric Pro	34 Floating Row Cover	
C-834-08	7ft x 100ft	
C-835-08	7ft x 250ft	
C-836-08	7ft x 800ft	
C-837-08	13ft x 819ft	

19ft x 819ft

25ft x 500ft

7ft x 500ft

10ft x 500ft

13ft x 819ft

30ft x 500ft

**Agrofabric Pro 50 Floating Row Cover** 

C-839-08

C-840-08

C-820-08

C-821-08 C-822-08

C-823-08

	LOW TUNNELS & HIGH TUNNEL DIY
1111	
Double Cover	ring for Maximum Frost Protection – Low Tunnels in a High Tunnel

Row covers in the field and tunnel provide a wide range of benefits. Used for frost protection, row covers can serve as a blanket, trapping moisture and warmth to extend the season. This application can be used within high tunnel structures to maximize the effects of both season extension systems. See the included chart for information on row cover weights and their degrees of frost protection.

Lightweight row covers can also be used as a physical barrier to pests, eliminating the need for application of pesticides and providing an ideal habitat for strong growth at the beginning of the plant's life cycle.

Product	≈Frost Protection	Light Transmission
Agribon AG-19	4°	85%
Agrofabric Pro 19	2-4°	95%
Agrofabric Pro 34	4-6°	70%
Agrofabric Pro 50	6-8°	50%

#### **LOW TUNNEL ACCESSORIES**

FST PART #	DESCRIPTION
C-555-11	Sandbags for Anchoring Row Cover (Pack of 30)
C-811-11	76in Wire Hoops 3/16in High Tensile Steel, Pre-Cut Arched (Bundle of 100)



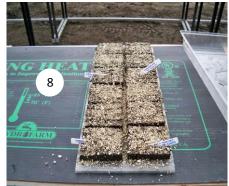
# **SEED STARTING SUPPLIES**

## **TRANSPLANTING TOOLS**

PART #	DESCRIPTION	
T-411-08	Soil Block Maker (20: 3/4in)	(1)
T-412-08	Hand-Held Soil Block Maker (4: 2in)	(2)
T-413-08	Hand-Held Soil Block Maker (5: 1.5in)	
T-414-08	Hand-Held Soil Block Maker (1: 4in)	(3)
T-415-08	Stand-Up Soil Block Maker (12: 2in)	(4)
T-416-08	Stand-Up Soil Block Maker (20: 1.5in)	(5)
T-417-08	Stand-Up Soil Block Maker (6: 2in x 3 in)	(6)
T-418-08	Soil Block Inserts for 2in Blockers (Set of 4)	(7)
T-432-08	Heated Seedling Mat (20in x 48in)	(8)
T-433-08	Heated Seedling Mat Temperature Controller	















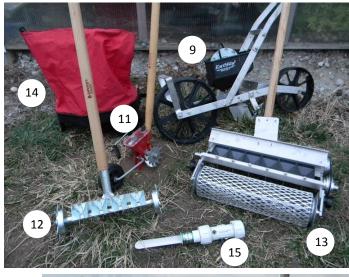
☑ To learn more about our seeders and transplant systems, visit www.smallfarmtools.com/pages/soil-blocks and

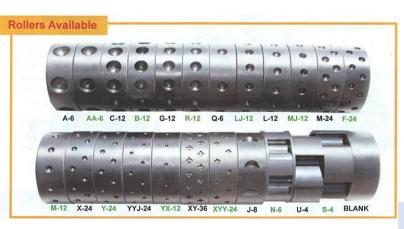
www.smallfarmtools.com/pages/seeders



## **SEEDERS**

FST PART #	DESCRIPTION	
T-459-08	Earthway Seeder	(9)
T-461-08	Jang JP-1 Single Row Seeder	(10)
T-451-08	Glaser Pinpoint Seeder (Mount up to 3 on a Wheel Hoe)	(11)
T-453-08	Four-Row Pinpoint Seeder	(12)
T-454-08	Four-Row Extended Range Shaft for Additional Seed Sizes	
T-456-08	Six-Row Pinpoint Seeder	(13)
T-457-08	Six-Row Extended Range Shaft for Additional Seed Sizes	
T-443-08	Ev-N-Spred Broadcast Seeder	(14)
T-493-08	Vibro Hand Seeder	(15)







✓ More Rollers and Hole Configurations Available at www.smallfarmtools.com/collections/seeders

# **ROLLERS FOR JANG SEEDER**

FST PART #	Roller Code	# of Holes in Roller	Application
T-462-08	F-12	12	Cilantro, Radish, Dill, & Spinach
T-464-08	L J-12	12	Basil, Beets, Chard, #13 Pellet – Carrots, Lettuce
T-465-08	M-6	6	Radish, Fennel, & Peppers
T-469-08	MJ-24	24	Beets, Cilantro, Spinach, Swiss Chard, & #11.5 Mini Pellet – Carrots
T-470-08	MM-12	12	Shallow, for flat seeds like Tomato or Peppers
T-472-08	N-6	6	Beans (1-3 Seeds), Corn
T-473-08	X-4	4	Raw Lettuce, Cabbage, Mache, Onions, Shallots, & Radishes
T-478-08	XY-24	24	Raw Lettuce w/ 300,000-400,000 seeds/Lb.
T-482-08	Y-24	24	Broccoli, Onions, Cauliflower, Dill, Greens, & Raw- Seeded Carrots





# **CULTIVATION TOOLS**



FST PART #	DESCRIPTION	
T-221-08	Glaser Wheel Hoe	(1)
T-225-08	Glaser Wheel Hoe – Hiller Attachment	(2)
T-232-08	7in Fixed Blade Collinear Hoe	(3)
T-231-08	Narrow Blade Collinear Hoe	(4)
T-262-08	Cobrahead Long Handled Weeder/Cultivator	(5)
T-261-08	3-Tooth Cultivator	(6)
T-259-08	Long-Handled Wire Weeder	(7)
T-251-08	Hand-Held Wire Weeder	(8)
T-252-08	Lucko Wire Weeder	(9)
T-531-08	Hand Tiller	(10)
T-218-08	7in Stirrup Hoe	(11)
T-256-08	Backpack Flame Weeder	(12)
T-257-08	Squeeze Valve w/ Adjustable Pilot for Backpack Flame Weeder (Recommended with T-256-08)	(13)



### **TRAYS & BINS**





# **HARVEST BINS (Different Sizes Are Different Colors)**





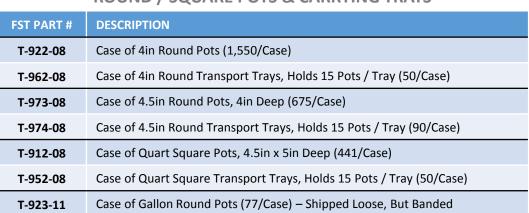


# 1020 TRAYS (Actual Footprint Larger than 10in x 20in)

FST PART #	DESCRIPTION	
T-963-08	Case of Shallow 1020 Light-Duty Trays with Rib & Drain Holes (100/Case)	(2)
T-962-08	Case of Deep 1020 Light-Duty Trays with Drain Holes (100/Case)	(3)
T-941-08	Case of 10x20 Flats for Inserts with Webbed Bottom (50/Case)	
T-944-08	Case of 1020 Inserts (One Sheet per Flat), 8 Packs with 4 Cells (100/Case)	
T-946-08	Case of 1020 Inserts (One Sheet per Flat), 8 Packs with 6 Cells (100/Case)	



# **ROUND / SQUARE POTS & CARRYING TRAYS**











# **SCALES**

FST PART #	DESCRIPTION
T-380-08	CAS S2000Jr Scale , Max Weight: 15 lb, Precision: 0-6lb/0.002lb, 6-15lb/0.005lb
T-381-08	CAS S2000Jr Scale , Max Weight: 30 lb, Precision: 0-15lb/0.005lb, 15-30lb/0.01lb
T-382-08	CAS S2000Jr Scale , Max Weight: 60 lb, Precision: 0-30lb/0.01lb, 30-60lb/0.02lb
T-383-08	Produce Platter For CAS S2000Jr Scales

Scales can be shipped to various dealers & pre-certified in your state: IL, IN, MN, MO, & WI only. A full-line of CAS products are available.

# **SANITATION**

FST PART #	DESCRIPTION
T-325-06	Sanidate 5.0 5gal (400:1)
T-327-06	Sanidate 12.0 5gal (1000:1)
T-321-09	Sanidate Test Strips







# **SALAD SPINNERS / VEGETABLE DRYERS**







FST PART #	DESCRIPTION
T-331-08	5 Gallon Manual Salad Spinner
T-332-08	5 Gallon Electric Salad Spinner
T-333-08	2.5 Gallon Manual Salad Spinner
T-334-08	Stabilizing Base (for 5gal models)
T-335-09	Salad Spinner Replacement Gear Set

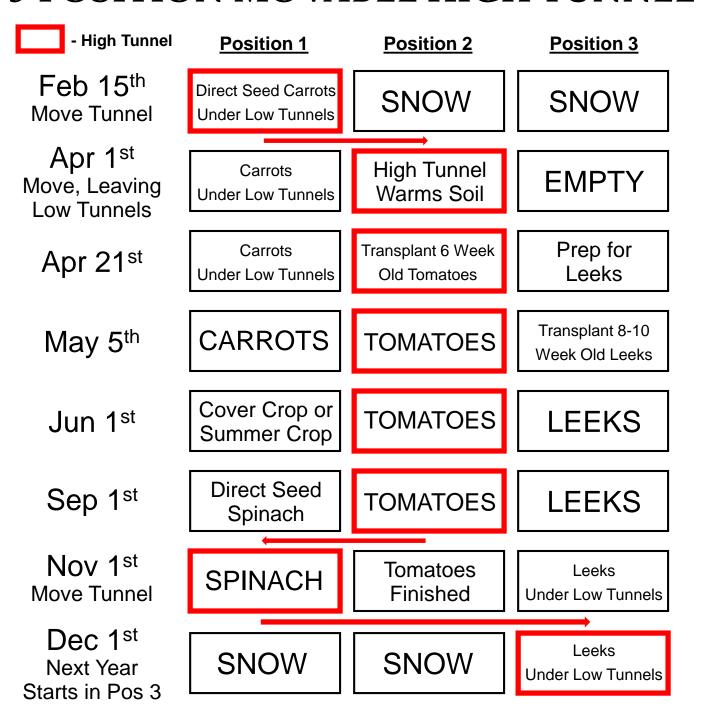
# **TEMPERATURE CONTROL**

FST PART #	DESCRIPTION
E-580-28	Ranco Temperature Controller
E-600-28	Cool-Bot Cooling System - Allows a window AC unit to power a walk-in cooler system.

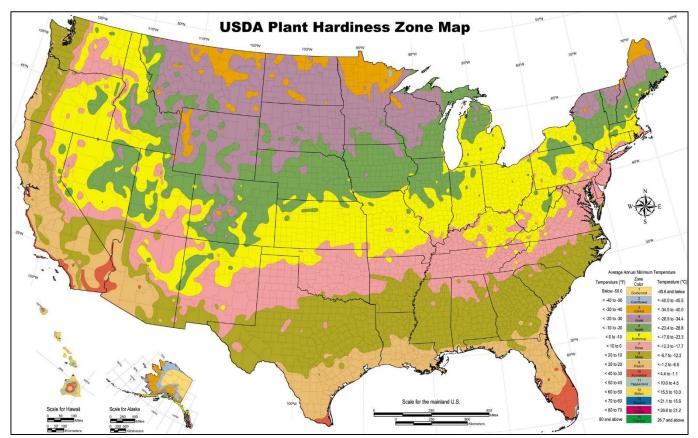


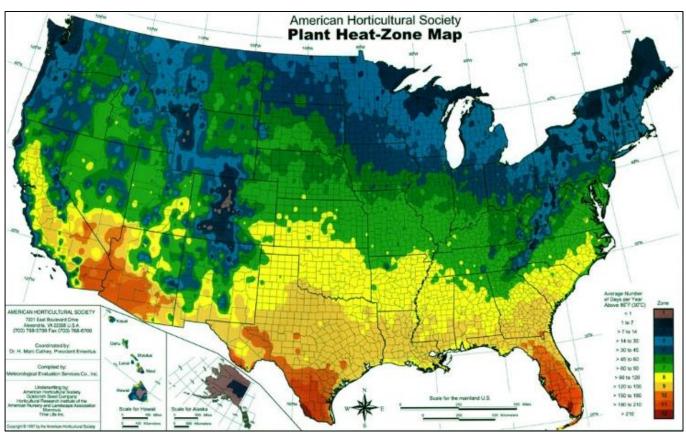
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# SAMPLE CROP ROTATION FOR 3-POSITION MOVABLE HIGH TUNNEL



Dates Based on River Root Farm in Decorah, IA



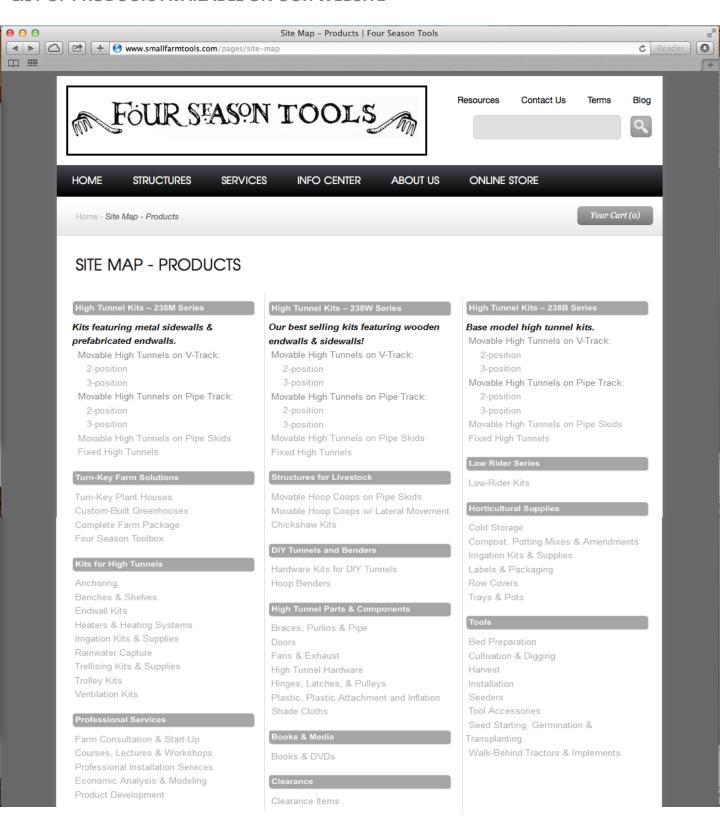






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Pipe Track High Tunnels

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**Endwall Kits** 

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High Tunnel Resources

Tool Resources

Maps & Tools

Seed Resources

Additional Resources







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Order Form			Four Season Tools			
			9615 Grandview Road Kansas City, MO 64137			
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Company Name:			Phone: ( )			
Address:			Fax: ( )			
City	ST	ZIP	Email:			
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Part Number:	Descri	ption:	Price/Unit	x Quantity	Total Cost	
Type of Card: Uisa MC Discover American Express		Subtotal				
		Sales Tax – 8.35% (MO) or 7	% (IA)			
Expiration:/ Security Code (last 3 digits on back)		Total (less S&H ch	narges)			
Name on Card:		Signature				

Order Form			Fax Order Form to (888) 704-0037 or mail to: Four Season Tools 9615 Grandview Road Kansas City, MO 64137		
Contact Name:			Date:		
Company Name:			Phone: ( )		
Address:			Fax: ( )		
City	ST	ZIP	Email:		
	1				
Part Number:	Descrip	tion:	Price/Unit	x Quantity	Total Cost
Type of Card: Uisa MC Discover American Express		Subtotal			
		Sales Tax – 8.35% (MO) or 7	% (IA)		
Expiration:/ Security Code (last 3 digits on back)			Total (less S&H cl		
Name on Card:			Signature		

# FOUR SEASON TOOLS

